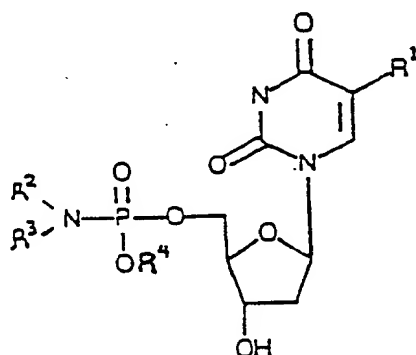




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁵ : C07H 19/10, A61K 31/70	A1	(11) International Publication Number: WO 93/06120 (43) International Publication Date: 1 April 1993 (01.04.93)
(21) International Application Number: PCT/US92/07792 (22) International Filing Date: 15 September 1992 (15.09.92) (30) Priority data: 763,936 23 September 1991 (23.09.91) US (71) Applicant: UNIVERSITY OF ROCHESTER [US/US]; 518 Hylan Building, Rochester, NY 14627 (US). (72) Inventors: BORCH, Richard, F. ; 4 Bromley Road, Pitts- ford, NY 14534 (US). FRIES, Kristin, M. ; 422-D Clay road, Rochester, NY 14623 (US). (74) Agent: HAMRE, Curtis, B.; Merchant, Gould, Smith, Edell, Welter & Schmidt, 3100 Norwest Center, 90 South Seventh Street, Minneapolis, MN 55402 (US).		(81) Designated States: CA, JP, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, SE). Published <i>With international search report.</i>

(54) Title: PHOSPHORAMIDATE ANALOGS OF 5-FLUORO-2'-DEOXYURIDINE



(I)

(57) Abstract

The present invention provides a series of cytotoxic phosphoramidate analogs of 5-fluoro-2'-deoxyuridine of general formula (I), wherein R¹ is H, F or (C₁-C₄)alkyl; R² is CH₂CH₂X wherein X is Cl, Br, I or *p*-toluenesulfonyl; R³ is (C₁-C₄)alkyl or CH₂CH₂X wherein X is Cl, Br, I or *p*-toluenesulfonyl; or wherein R² and R³, taken together with the N atom, can be 5- or 6-membered heterocyclic ring which is aliphatic or aliphatic interrupted by a ring oxygen or a second ring nitrogen; R⁴ is H, one equivalent of a pharmaceutically-acceptable cation or (4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl, and the pharmaceutically acceptable salts thereof.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	FI	Finland	MN	Mongolia
AU	Australia	FR	France	MR	Mauritania
BB	Barbados	GA	Gabon	MW	Malawi
BE	Belgium	GB	United Kingdom	NL	Netherlands
BF	Burkina Faso	GN	Guinea	NO	Norway
BG	Bulgaria	GR	Greece	NZ	New Zealand
BJ	Benin	HU	Hungary	PL	Poland
BR	Brazil	IE	Ireland	PT	Portugal
CA	Canada	IT	Italy	RO	Romania
CF	Central African Republic	JP	Japan	RU	Russian Federation
CG	Congo	KP	Democratic People's Republic of Korea	SD	Sudan
CH	Switzerland	KR	Republic of Korea	SE	Sweden
CI	Côte d'Ivoire	LI	Liechtenstein	SK	Slovak Republic
CM	Cameroon	LK	Sri Lanka	SN	Senegal
CS	Czechoslovakia	LU	Luxembourg	SU	Soviet Union
CZ	Czech Republic	MC	Monaco	TD	Chad
DE	Germany	MG	Madagascar	TG	Togo
DK	Denmark	ML	Mali	UA	Ukraine
ES	Spain			US	United States of America

-1-

PHOSPHORAMIDATE ANALOGS OF 5-FLURO-2'-DEOXYURIDINEBACKGROUND OF THE INVENTION

The present invention was made with the support of National Cancer Institute grants CA34619 and CA11198. The U.S. Government has certain rights in the invention.

5-Fluorouracil (5-FU) is the antineoplastic agent of choice for the treatment of carcinoma of the pancreas, and, in combination with semustine, is widely used to treat colorectal cancer and gastric cancer. Fluorouracil is also used topically in the treatment of precancerous dermatoses, especially actinic keratosis, for which it is the treatment of choice when multiple lesions occur.

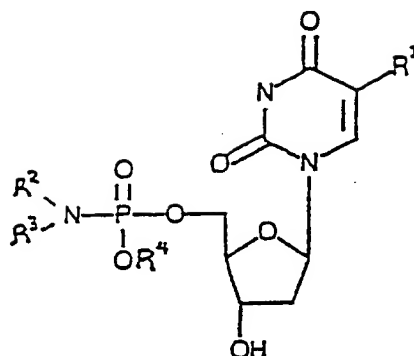
5-FU is a congener of uracil that acts both as a surrogate and as an antimetabolite of that nucleotide. Its metabolite, 5-fluorodeoxyuridine-5'-monophosphate (F-dUMP) is a potent inhibitor of thymidylate synthetase, thus blocking the synthesis of thymidylic acid and hence of DNA. The analog 2'-deoxy-5-fluorouridine has been used to treat adenocarcinoma metastatic to the liver. Despite the potency of 5-FU, low response rates, low therapeutic indices, and the development of resistance represent major problems in the clinical application of this drug and its analogs.

Therefore, a need exists for analogs or prodrugs of 5-FU that are both readily taken up by tumor cells while retaining the ability to inhibit thymidylate synthetase.

SUMMARY OF THE INVENTION

The present invention provides a series of phosphoramidate analogs of 5-fluoro-2'-deoxyuridine of the general formula (I):

-2-



(I)

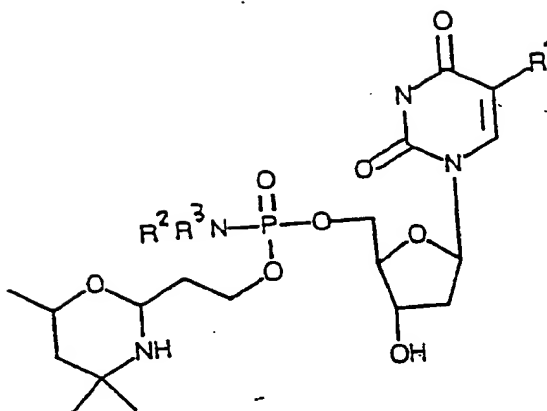
10

wherein R^1 is H, F or (C_1-C_4) alkyl; R^2 is CH_2CH_2X wherein X is Cl, Br, I or *p*-toluenesulfonyl; R^3 is (C_1-C_4) alkyl or CH_2CH_2X wherein X is Cl, Br, I or *p*-toluenesulfonyl; or
 15 wherein R^2 and R^3 , taken together with the N atom, can be a 5- or 6-membered heterocyclic ring which is aliphatic or aliphatic interrupted by a ring oxygen or a second ring nitrogen; R^4 is H, one equivalent of a pharmaceutically-acceptable cation or (4,4,6-trimethyltetrahydro-1,3-oxazin-
 20 2-yl)ethyl, and the pharmaceutically-acceptable salts thereof.

Preferably R^1 is F, H, or CH_3 , most preferably R^1 is F. Preferably R^4 is the moiety (4,4,6-trimethyl-tetrahydro-1,3-oxazin-2-yl)ethyl. Compounds containing
 25 this moiety can readily cross cell membranes and are intracellularly converted into phosphoramidate derivatives wherein R^4 is H. Compounds of the present invention wherein R^4 is (4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl are shown on Table I, below.

30

-3-

TABLE I

<u>Cpd No.</u>	<u>R¹</u>	<u>R²</u>	<u>R³</u>	<u>LC-99 (μM)^a</u>
1a	F	CH ₂ CH ₂ Br	CH ₃	100
1b	F	CH ₂ CH ₂ OTs	CH ₃	156
1c	F	CH ₂ CH ₂ Cl	CH ₃	308
1d	F	CH ₂ CH ₂ I	CH ₃	95
1e	F	-CH ₂ CH ₂ OCH ₂ CH ₂ -		216
2	H	-CH ₂ CH ₂ OCH ₂ CH ₂ -		190
3	CH ₃	-CH ₂ CH ₂ OCH ₂ CH ₂ -		152
4	F	-(CH ₂) ₅ -		98
5	H	CH ₂ CH ₂ Br	CH ₃	318
6	H	CH ₂ CH ₂ Br	CH ₂ CH ₂ Br	150
7	CH ₃	CH ₂ CH ₂ Br	CH ₃	165
8	CH ₃	CH ₂ CH ₂ Br	CH ₂ CH ₂ Br	120
9	F	CH ₂ CH ₂ Br	CH ₂ CH ₂ Br	90

^a Concentration of compound required to kill 99% of B16 melanoma cells in a clonogenic assay. Cells were treated with the compound for 2 hr.

-4-

It is believed that the present compounds exhibit antitumor and/or antiviral activity at least in part via their ability to inhibit the enzyme thymidylate synthase (TS). Compounds wherein at least one of R^2 or R^3 is

5 CH_2CH_2X , wherein X is a leaving group such as Cl, Br, I, p-toluenesulfonyl (OTs) or a similar leaving group, can function as irreversible inhibitors of TS, while compounds wherein R^2 and R^3 taken together with the N atom form a 5-6

10 membered ring can be hydrolyzed intracellularly to release the bioactive nucleotide $NucOPO_3^{-2}$ wherein Nuc is the corresponding nucleoside. The inhibition of TS by these analogs is reversible.

Analogues of the general formula $NucOP(O)(NR^2R^3)(O^-)$ are also within the scope of the invention, since they are

15 believed to represent the reactive intermediates which are formed in situ following uptake of the corresponding oxazinyloethyl-substituted compounds by the target cells.

The present invention is also directed to a method for the inhibition of thymidylate synthetase (TS) by con-

20 tacting TS with an effective inhibiting amount of one or more compounds of formula I, either in vitro or in vivo. When administered to mammals in vivo, the compounds of formula I can be used to treat conditions which can be ameliorated by the inhibition of TS activity. Such condi-

25 tions include cancers which respond to 5-fluorouracil (5-FU) treatment, such as gastrointestinal cancer, pancreatic cancer, colorectal cancer, malignant insulinoma, primary hepatocellular carcinoma, prostate cancer, bladder cancer, endometrial carcinoma, cervical cancer, breast cancer,

30 ovarian cancer and the like. The present compounds can also act to inhibit viral replication in vivo or in vitro. Generally, the compounds of formula I are about 10-100

-5-

times more active than 5-FU, while exhibiting fewer side effects.

The present invention is also directed to novel intermediates which can be employed to prepare the compounds of formula I.

DETAILED DESCRIPTION OF THE INVENTION

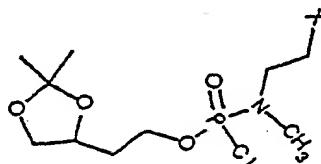
Compounds 1a-d are prepared from 5-fluoro-2'-deoxyuridine as outlined on Figure 1, using the reagents and reaction conditions summarized on Table II, below.

TABLE II

<u>Step</u>	<u>Reaction Conditions</u>	<u>Product</u>
a	Ph ₃ CCl, dimethylaminopyridine, pyridine, 80°C, 30 min	---
b	t-butyldimethylsilylchloride, imidazole, DMF, 18 hr, 25°C	---
c	HOAc-H ₂ O, 30 min, reflux	<u>15</u>
f	Lithium diisopropylamide, then add to <u>16a-c</u> , THF, 0° to 25°C, 18 hr.	<u>17</u>
g	HOAc-H ₂ O, 80°C, 30 min; then NaOH	
h	NaIO ₄ , pH=5.0, THF	
i	4-Methyl-4-amino-2-pentanol, 3Å molec. sieves, CH ₂ Cl ₂	<u>18</u>
j	Bu ₄ NF, THF, 0°	<u>1a-d</u>

To prepare compounds 1a, 1c and 1e, step f is carried out using intermediates 16a-c, respectively, which have the general formula (16):

-6-

16

5

wherein X is Cl, Br or I, respectively.

Generally, the 3'-protected nucleoside 15 was prepared by treating the 2'-deoxynucleoside, 14 sequentially with triphenylmethyl chloride and t-butyldimethylsilyl chloride, followed by detritylation. The phosphorylating agent was prepared by reaction of phosphorus oxychloride with the appropriate amine salt followed by treatment with the lithium salt of 4-(2-hydroxyethyl)-2,2-dimethyl-1,3-dioxolane. The protected nucleoside 15 was then converted to its alkoxide and phosphorylated with 16 to give 17. The acetonide was hydrolyzed, the resulting diol was cleaved with sodium periodate, and the resulting aldehyde was trapped with 4-methyl-4-amino-2-pentanol to give 18. Finally, the 3'-protecting group was removed to give the 2'-deoxynucleotide phosphoramidates 1a, 1c or 1d.

Tosyl analog 16 was prepared by reacting 17, X=Br with silver tosylate in acetonitrile at reflux for 3 hr to yield 17, X=OTs, which was further reacted as described above.

Morpholino analog 1e was prepared by replacing intermediate 16 with 2-(2,2-dimethyl-1,3-dioxolan-4-yl)-ethyl-morpholino-phosphoramidyl chloride, which was in turn prepared by reacting phosphorus oxychloride sequentially with morpholine and 4-(2-hydroxyethyl)-2,2-dimethyl-1,3-dioxolane. Morpholine can be replaced with other heterocyclic ring compounds, such as piperazine and piperidine to

-7-

afford compounds of formula I wherein R^2 and R^3 taken together with N are a 5- or 6-membered heterocyclic ring.

Useful dosages of the compounds of formula I can be determined by comparing their in vitro activity, and
5 in vivo activity in animal models, to that of an equivalent dosage of 5-fluorouracil or of 2'-deoxy-5-fluorouridine, both of which are currently employed in the treatment of human cancers. For example, a compound of formula I that is 10-20 times more potent than 5-FU against a particular
10 cancer, such as those discussed above, may be administered intravenously in a single unit dose of about 0.75-1.5 mg/kg once a week, for as long as clinical improvement is evident. The dosage can be adjusted weekly according to the patient's tolerance. The compounds of the present invention
15 can also be administered orally, as in capsules or tablets. The present compounds can also be applied topically, e.g., in a 1-5% cream or in a 1-5% solution, in combination with a semi-solid emulsified cream base, or in combination with a pharmaceutically-acceptable liquid
20 vehicle.

Pharmaceutically-acceptable cations include alkali metal salts (Li^+ , Na^+ , K^+) as well as NH_4^+ and other nontoxic ammonium salts. Pharmaceutically-acceptable salts of the compounds of formula I include nontoxic amine acid addition
25 salts of inorganic acids (HCl , H_2SO_4 , H_3PO_4) and organic acids, e.g., citrates, tartrates, gluconates, polygluconates, malates and the like.

The present compounds of formula I include both the racemic (dl), partially-resolved (optically-active)
30 mixtures of stereoisomers or the fully resolved forms. Typically, the 1' and 4' bonds of the oxocyclopentane ring will be beta (or above the plane of the ring) and the 3'-

-8-

hydroxy group will be alpha (or below the plane of the ring), as depicted hereinabove.

The invention will be further described by reference to the following detailed examples in which ^{31}P NMR spectra were recorded on a Bruker WP-270 SY instrument equipped with a VSP multinuclear probe tuned for 109.368 MHz using 10 mm sample tubes, 5000Hz spectral width, and 64 acquisitions. Broadband gated decoupling was used, and chemical shifts are reported in parts per million from 5% triphenylphosphine oxide in toluene- d_8 as a coaxial reference. ^1H NMR spectra were recorded on the same instrument using 5 mm sample tubes and 32 acquisitions. Chemical shifts are reported in parts per million from tetramethylsilane.

Elemental analyses were performed by Galbraith Laboratories, Knoxville, TN. IR spectra were recorded on a Perkin Elmer 1310 Infrared Spectrometer. Melting points were determined on a Mel-Temp apparatus and are uncorrected.

All chromatography refers to flash chromatography over silica gel, and all organic solvents were distilled prior to use unless otherwise specified.

Example 1. N-Methyl-N-(2-bromoethyl)amine, hydrobromide salt.

This compound was prepared as described previously by F. Cortese, Org. Syn., 18, 13 (1938), on a 133 mmol scale and isolated as a white solid (20.36g, 70%): mp 66-74°C; ^1H NMR (CDCl_3) 3.83(t, 2H, $J = 6.67\text{Hz}$), 3.47(t, 2H, $J = 6.35\text{Hz}$), 2.82(s, 3H)ppm; IR (KBr) 3410, 2960, 2750, 2410, 1630, 1590, 1470, 1440, 1310, 1260, 945, 910, 1060, 1015, 960, 945, 870, 805 cm^{-1} .

-9-

Example 2. N-Methyl-N-(2-chloroethyl)amine, hydrochloride salt.

Hydrogen chloride was bubbled into a stirred solution of 2-(methylamino)ethanol (10 g, 133 mmol) in CH_2Cl_2 (25 ml) until the mixture turned wet litmus paper red. The mixture was cooled to 0°C , and thionyl chloride (15.82g, 133 mmol) was added dropwise. The mixture was allowed to stir overnight at room temperature. The solvent was removed under reduced pressure to give product as a white solid (16.60g, 96% yield): mp $95-100^\circ\text{C}$; ^1H NMR ($\text{DMSO}-d_6$) 4.00(t, 2H, $J = 6.28\text{Hz}$), 3.36(t, 2H, $J = 6.29\text{Hz}$), 2.81(s, 3H)ppm; IR (KBr) 3400, 2960, 2750, 2420, 1730, 1580, 1460, 1390, 1310, 1270, 1200, 1150, 1165, 1005, 990, 900, 860, 710cm^{-1} .

15

Example 3. N-Methyl-N-(2-iodoethyl)amine, hydriodide salt.

This compound was prepared analogously to the bromo analog of Example 1, on a 133 mmol scale. The product was isolated as an off white solid (38.73g, 93% yield): mp $134-136^\circ\text{C}$; ^1H NMR (CDCl_3) 3.32(m, 4H), 2.60(s, 3H)ppm; IR (KBr) 3100, 3000, 2960, 2860, 2750, 2710, 2470, 1560, 1460, 1450, 1415, 1395, 1350, 1190, 1135, 1100, 1070, 1050, 1000, 975, 955, 910, 835, 850cm^{-1} .

25 Example 4. 4-(2-Hydroxyethyl)-2,2-dimethyl-1,3-dioxolane.

Butane-1,2,4-triol (5.0g, 47 mmol) was dissolved in MeOH (5 ml). Acetone (20 ml), MgSO_4 (ca. 500mg), and para-toluene sulfonic acid (p-TsOH) (catalytic amount) were added, and the mixture was allowed to stir for 5 days at room temperature. The mixture was filtered and the filtrate concentrated under reduced pressure. Methylene chloride (CH_2Cl_2) (20 ml) and water (20 ml) were added, the layers were separated, and the organic layer was washed

-10-

with water (2 x 20 ml). The organic layer was dried (MgSO₄), filtered, and the filtrate concentrated under reduced pressure to afford the product as a clear oil (5.15g, 75%): ¹H NMR (CDCl₃) 4.23(dt, 1H, J = 6.86Hz), 4.04(t, 1H, J = 6.06Hz), 3.72(m, 2H), 3.54(t, 1H, J = 7.72Hz), 2.55(broad s, 1H), 1.77(dt, 2H, J = 6.67Hz), 1.34(d, 6H, J = 15.68Hz)ppm; IR (neat) 3420, 2980, 2930, 2870, 1710, 1455, 1370, 1250, 1215, 1155, 1055, 855, 732 cm⁻¹.

10

Example 5. 4-Methyl-4-amino-2-pentanol.

5,6-Dihydro-2,4,4,6-tetramethyl-4H-1,3-oxazine (10g, 70 mmol) was refluxed in 80 ml of 10% aqueous NaOH for 8.5 hr. The mixture was allowed to cool to room temperature and was then saturated with NaCl and extracted with ether (5 x 30 ml). The ether extracts were combined and dried over solid KOH. The solvent was removed under reduced pressure to afford the product as an oil (7.30g, 89%): ¹H NMR (CDCl₃) 4.06(m, 1H), 1.34(d, 2H, J = 5.54Hz), 1.15(s, 6H), 1.09(d, 3H, J = 7.17Hz)ppm; IR (neat) 3340, 3280, 2960, 2920, 2890, 2870, 1600, 1465, 1440, 1380, 1365, 1335, 1300, 1260, 1190, 1170, 1130, 1100, 1050, 1000, 970, 900, 875, 835, 760cm⁻¹.

25 Example 6. 3'-O-t-Butyldimethylsilyl-5-fluoro-2'-deoxyuridine (15).

To a solution of 5-fluoro-2'-deoxyuridine (14, 1.00g, 4.06 mmol) in pyridine (7 ml) was added triphenylmethyl chloride (1.25g, 4.47 mmol) and dimethylaminopyridine (0.4g, 3.05 mmol). The mixture was allowed to stir at 30 80°C for 30 min. The pyridine was removed under reduced pressure and the residue dissolved in DMF (4 ml). Imidazole (0.67g, 9.77 mmol) and t-butyldimethylsilyl chloride (0.74g, 4.88 mmol) were added, and the mixture was allowed

-11-

to stir overnight at room temperature. The DMF was removed under pressure, and the residue was dissolved in 80% aqueous acetic acid (5 ml). The mixture was allowed to reflux for 30 min, cooled, and neutralized with NaOH. The mixture
5 was lyophilized, and the residue was purified by chromatography (1:1 EtOAc:hexanes) to give 15 as a white solid (709mg, 48%): mp 138-142°C; R_f 0.65 (1:9 MeOH:CH₂Cl₂); ¹H NMR (CDCl₃) 7.98(d, 1H, J = 6.39Hz), 6.23(t, 1H, J = 6.78Hz), 4.49(dt, 1H, J = 5.56Hz), 3.98(m, 2H), 3.84(m,
10 1H), 2.26(m, 2H), 0.90(s, 9H), 0.10(s, 6H); IR (KBr) 3460, 3190, 3080, 3050, 2930, 2860, 1720, 1655, 1490, 1475, 1445, 1400, 1335, 1250, 1190, 1120, 1095, 1030, 1005, 950, 910, 835, 760, 700, 670, 640cm⁻¹.

15 Example 7. [2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-N-methyl-N-(2-bromoethyl)phosphoramidoyl chloride (16a).

Triethylamine (12.24g, 121mmol) was added dropwise to a stirred solution of N-methyl-N-bromoethylamine·HBr (12.04g, 55 mmol) and phosphorus oxychloride (8.44g, 55
20 mmol) in CH₂Cl₂ (100 ml) at 0°C under N₂. The mixture was allowed to stir overnight and then poured over ice. The layers were separated, and the aqueous layer was extracted with CH₂Cl₂ (3 x 100 ml). The organic layers were combined and dried (MgSO₄). The filtrate was concentrated under
25 reduced pressure and the residue purified by chromatography (1:4 EtOAc:hexanes) to give N-methyl-N-(2-bromoethyl)phosphoramidic dichloride as an oil (13g, 93%): R_f 0.67 (1:4 EtOAc:hexanes); ¹H NMR (CDCl₃) 3.65(dt, 2H, J = 14.10Hz), 3.50(t, 2H, J = 6.52Hz), 2.93(d, 3H, J = 15.46Hz)ppm; ³¹P
30 NMR (CDCl₃) -6.57ppm; IR (neat) 2980, 2940, 2880, 1740, 1450, 1370, 1340, 1280, 1250, 1210, 1105, 1050, 1005, 980, 975, 940, 915, 865, 755, 700cm⁻¹.

-12-

Butyllithium (10.8 ml, 21.60 mmol, 2.0M) was added dropwise at 0°C to a stirred solution of 4-(2-hydroxyethyl)-2,2-dimethyl-1,3-dioxolane (2.87g, 19.60 mmol) and a crystal of 4-phenylazodiphenylamine indicator in THF (7 ml) under N₂. The resulting solution was added dropwise at -78°C to a stirred solution of N-methyl-N-(2-bromoethyl)phosphoramidic dichloride (5.00g, 19.60 mmol) in THF (10 ml) under N₂. The mixture was allowed to stir under N₂ at -78°C for 3 hr, at which time the purple mixture turned yellow. The mixture was warmed to room temperature and the solvent removed under reduced pressure. The residue was purified by chromatography (1:4 EtOAc: hexanes) and the product 16a isolated as an oil (4.77g, 67%): R_f 0.61 (1:1 EtOAc:hexanes); ¹H NMR (CDCl₃) 4.26(dt, 2H, J = 8.44Hz), 4.17(t, 1H, J = 6.53Hz), 4.06(t, 1H, J = 7.06Hz), 3.54(t, 1H, J = 7.10Hz), 3.44(m, 4H), 2.76(d, 3H, J = 12.76Hz), 1.95(dt, 2H, J = 6.24Hz), 1.67(d, 6H, 15.63Hz); ³¹P NMR (CDCl₃) -8.07 ppm.

20 Example 8. 3'-O-t-Butyldimethylsilyl-5-fluoro-2'-deoxy-5'-uridyl-[2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-N-methyl-N-(2-bromoethyl)phosphoramidate (17, X=Br).

Lithium diisopropylamide was prepared by adding n-butyllithium (1.38 ml, 2.75 mmol, 2.0M) to a stirred solution of diisopropylamine (0.39 ml, 2.75 mmol) in THF (1 ml) at 0°C under N₂. The mixture was allowed to stir at 0°C for 10 min. This solution was added dropwise to a stirred solution of 15 (0.45g, 1.25 mmol) in THF (5 ml) at 0°C under N₂. This alkoxide solution was then added dropwise to a stirred solution of 16a (0.4g, 1.25 mmol) in THF (5 ml) at 0°C under N₂, and stirring was continued overnight at room temperature. The solvent was then removed under reduced pressure and the residue purified by chromatography (EtOAc) to give 17, X=Br (0.72g, 71%): R_f 0.71 (1:9 MeOH:

-13-

CH₂Cl₂); ¹H NMR (CDCl₃) 7.82(d, 1/2H, J = 6.41Hz), 7.77(d, 1/2H, J = 6.25Hz), 6.27(m, 1H), 4.44(m, 1H), 4.11(m, 7H), 3.56(5, 1H, J = 7.37Hz), 3.46(m, 4H), 2.72(d, 3H, J = 9.34Hz), 2.30(m, 1H), 2.03(m, 1H), 1.93(m, 2H), 1.36(d, 6H, J = 13.89Hz), 0.87(s, 9H), 0.08(s, 6H)ppm; ³¹P NMR (CDCl₃) - 14.30, -14.50 ppm.

Example 9. 3'-O-t-Butyldimethylsilyl-5-fluoro-2'-deoxy-5'-uridyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-N-methyl-N-(2-bromoethyl)phosphoramidate (18, X=Br).

Compound 17, X = Br (340mg, 0.50 mmol) was dissolved in 80% aqueous acetic acid (2 ml), heated to 80°C for 30 min, cooled, and neutralized with NaOH. The solution was lyophilized, the residue taken up in THF, the salts removed by filtration, and the residue concentrated under reduced pressure to afford the corresponding diol as an oil (270mg, 83%): R_f 0.54 (1:9 MeOH:CH₂Cl₂); ³¹P NMR -13.53, -13.93, -14.06ppm. To a solution of the diol (220mg, 0.35 mmol) in THF (3 ml) was added NaIO₄ (80mg, 0.39 mmol) in acetate buffer (3 ml, 1M in H₂O, pH = 5.0). The mixture was allowed to stir for 10 min, and the THF was then removed under reduced pressure. The mixture was lyophilized, the residue taken up in THF, and the salts filtered, and the filtrate concentrated under reduced pressure. The residue was dissolved in CH₂Cl₂ (3ml) and the amino alcohol of Ex. 5 (40mg, 0.35 mmol) in CH₂Cl₂ (2 ml) was added. The mixture was allowed to stir over 3 A° molecular sieves for 15 min. The sieves were removed and the solvent removed under reduced pressure. The residue was purified by chromatography (2% MeOH:EtOAc) to afford 18, X=Br (161mg, 65%): R_f 0.69 (1:9 MeOH:CH₂Cl₂); ¹H NMR (CDCl₃) 7.78(d, 1/2H, J = 6.07Hz), 7.73(d, 1/2H, J = 6.07Hz), 6.23(m, 1H); 4.40(m, 2H), 4.04(m, 5H), 3.74(m, 1H), 3.43(m,

-14-

4H), 2.69(d, 3H, $J = 9.17\text{Hz}$), 2.27(m, 1H), 2.01(m, 1H), 1.87(m, 2H), 1.41(d, 1H, $J = 13.24\text{Hz}$), 1.14(m, 10H), 0.85(s, 9H), 0.05(s, 6H); ^{31}P NMR (CDCl_3) -14.30, -14.52ppm.

5 Example 10. 5-Fluoro-2'-deoxy-5'-uridyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-N-methyl-N-(2-bromoethyl)phosphoramidate (1a).

Tetrabutylammonium fluoride (0.15 ml, 0.15 mmol, 1.0M in THF) was added at 0°C to a stirred solution of 18,
10 X=Br (0.105g, 0.15 mmol) in THF (3 ml). The mixture was allowed to stir for 20 min at 0°C . The solvent was removed under reduced pressure and the residue purified by chromatography (3% MeOH:EtOAc) to afford 1a (33 mg, 37%): R_f 0.40 (1:9 MeOH: CH_2Cl_2); ^1H NMR (CDCl_3) 7.79(m, 1H), 6.22(m, 1H), 4.51(m, 1H), 4.45(m, 1H), 4.25(m, 5H), 3.74(m, 1H),
15 3.48(m, 4H), 2.72(d, 3H, $J = 9.54\text{Hz}$), 2.45(m, 1H), 2.16(m, 1H), 1.92(m, 2H), 1.43(d, 1H, $J = 11.60\text{Hz}$), 1.10(m, 9H), 0.91(d, 1H, $J = 12.00\text{Hz}$)ppm, ^{31}P NMR (CDCl_3) -13.29, -13.65, -13.69, -13.81ppm; IR (neat) 3370, 3080, 2960, 2920, 1710,
20 1660, 1470, 1400, 1350, 1260, 1230, 1090, 1030, 975, 900, 870, 800, 760, 730 cm^{-1} ; LSIMS m/e 601(M + H) $^+$, 623(M + Na) $^+$.

25 Example 11. 3'-O-t-Butyldimethylsilyl-5-fluoro-2'-deoxy-5'-uridyl-[2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-N-methyl-N-(2-tosylethyl)phosphoramidate (17, X=OTs).

Silver tosylate (1.09g, 3.91 mmol) was added to a solution of 17, X=Br (0.67g, 0.98 mmol) in CH_3CN (2.5 ml). The mixture was refluxed for 3 hr. The mixture was cooled, filtered, and the solvent removed under reduced pressure to
30 afford 17, X=OTs as an oil (0.70g, 92%): R_f 0.75 (1:9 MeOH: CH_2Cl_2); ^1H NMR (CDCl_3) 7.74(m, 3H), 7.31(d, 2H, $J = 8.04\text{Hz}$), 6.24(m, 1H), 4.41(m, 1H), 4.00(m, 9H), 3.52(t, 1H, $J = 7.31$), 3.28(m, 2H), 2.65(d, 3H, $J = 9.34\text{Hz}$), 2.40(s, 3H), 2.22(m, 1H), 2.02(m, 1H), 1.88(m, 2H), 1.32(d, 6H, $J =$

-15-

16.24Hz), 0.84(s, 9H), 0.05(s, 6H)ppm; ^{31}P NMR (CDCl_3) -13.38, -12.92ppm; LSIMS m/e 780.2($\text{M} + \text{H}$) $^+$, 802.2($\text{M} + \text{Na}$) $^+$.

5 Example 12. 3'-O-t-Butyldimethylsilyl-5-fluoro-2'-deoxy-5'-uridylyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-N-methyl-N-(2-tosylethyl)phosphoramidate (18, X=OTs).

This compound was prepared as described for 18, X=Br (0.90 mmol scale). The crude product was purified by
10 chromatography (2% MeOH:EtOAc) to afford 18, X=OTs (333mg, 46%): R_f 0.73 (1:9 MeOH: CH_2Cl_2); ^1H NMR (CDCl_3) 7.86(d, 1/2H, $J = 6.16\text{Hz}$), 7.77(m, 2 1/2H), 7.34(d, 2H, $J = 7.81\text{Hz}$), 6.25(m, 1H), 4.44(m, 2H), 4.11(m, 5H), 3.93(m, 1H), 3.74(m, 2H), 3.42(m, 2H), 2.68(d, 3H, $J = 9.42\text{Hz}$),
15 2.44(s, 3H), 2.26(m, 1H), 2.03(m, 1H), 1.90(m, 2H), 1.42(m, 1H), 1.13(m, 10H), 0.88(s, 9H), 0.08(s, 6H)ppm; ^{31}P NMR (CDCl_3) -14.13, -14.36ppm.

20 Example 13. 5-Fluoro-2'-deoxy-5'-uridylyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-N-methyl-N-(2-tosylethyl)phosphoramidate (1b).

This compound was prepared as described for 1a (0.41 mmol scale). The crude product was purified by chromatography (3% MeOH:EtOAc) to give 1b (37mg, 13% yield):
25 R_f 0.42 (1:9 MeOH: CH_2Cl_2); ^1H NMR (CDCl_3) 7.76(m, 3H), 7.36(d, 2H, $J = 7.75\text{Hz}$), 6.20(m, 1H), 4.48(m, 2H), 4.17(m, 6H), 3.76(m, 2H), 3.30(m, 2H), 2.69(d, 3H, $J = 9.80\text{Hz}$), 2.45(s, 3H), 2.22(m, 1H), 2.05(m, 1H), 1.94(m, 2H), 1.40(d, 1H, $J = 12.99\text{Hz}$), 1.15(m, 9H), 0.10(d, 1H, $J = 14.60\text{Hz}$)ppm; ^{31}P NMR
30 (CDCl_3) -13.30, -13.58 ppm; LSIMS calcd for MH^+ 693.2371; found 693.2385.

-16-

Example 14. [2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-N-methyl-N-(2-chloroethyl)phosphoramidoyl chloride (16b).

This compound was prepared from N-methyl-N-chloroethylamine·HCl via N-methyl-N-(2-chloroethyl)phosphoramidic dichloride, as described for 16a (14 mmol scale). The crude residue was purified by chromatography (1:4 EtOAc: hexanes) to give 16b as an oil (2.72g, 61%): R_f 0.75 (1:1 EtOAc:hexanes); ^1H NMR (CDCl_3) 4.22(m, 4H), 3.60(m, 3H), 3.42(m, 2H), 2.80(d, 3H, $J = 12.85\text{Hz}$), 1.99(dt, 2H, $J =$
10 6.11Hz), 1.36(d, 6H, $J = 15.82\text{Hz}$)ppm; ^{31}P NMR (CDCl_3) -7.69, -7.92 ppm (1:1 ratio of diastereomers).

Example 15. 3'-O-t-Butyldimethylsilyl-5-fluoro-2'-deoxy-5'-uridylyl-[2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-N-methyl-N-(2-chloroethyl)phosphoramidate (17, X=Cl).

This compound was prepared as described for 17, X=Br (1.39 mmol scale) using 16b. The crude residue was purified by chromatography (EtOAc) to give 17, X=Cl (725mg, 81%): R_f 0.75 (1:9 MeOH: CH_2Cl_2); ^1H NMR (CDCl_3) 7.84(d, 1/2H, $J = 6.48\text{Hz}$), 7.77(d, 1/2H, $J = 6.32\text{Hz}$), 6.27(m, 1H), 4.43(m, 1H), 4.11(m, 7H), 3.59(m, 3H), 3.37(m, 2H), 2.72(d, 3H, $J = 8.61\text{Hz}$), 2.28(m, 1H), 2.05(m, 1H), 1.92(m, 2H), 1.35(d, 6H, $J = 16.21\text{Hz}$), 0.88(s, 9H), 0.08(s, 6H)ppm; ^{31}P NMR (CDCl_3) -14.19, -14.44ppm (1:1 ratio of diastereomers);
25 LSIMS m/e 644.2(M + H) $^+$, 666.1(M + Na) $^+$.

Example 16. 3'-O-t-Butyldimethylsilyl-5-fluoro-2'-deoxy-5'-uridylyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-N-methyl-N-(2-chloroethyl)phosphoramidate (18, X=Cl).

This compound was prepared as described for 18, X=Br (1.13 mmol scale). The crude residue was purified by chromatography (2% MeOH:EtOAc) to afford 18, X=Cl (217mg, 30%): R_f 0.73 (1:9 MeOH: CH_2Cl_2); ^1H NMR (CDCl_3) 7.81(d, 1/2H, $J = 6.32\text{Hz}$), 7.75(d, 1/2H, $J = 6.30\text{Hz}$), 6.26(m, 1H), 4.40(m,
35

-17-

2H), 4.05(m, 5H), 3.74(m, 1H), 3.60(m, 2H), 3.36(m, 2H), 2.71(d, 3H, 9.38Hz), 2.29(m, 1H), 2.03(m, 1H), 1.94(m, 2H), 1.42(d, 1H, J = 12.77Hz), 1.13(m, 10H), 0.86(s, 9H), 0.05(s, 6H)ppm; ^{31}P NMR (CDCl_3) -14.20, -14.42 ppm(1:1 ratio of diastereomers).

Example 17. 5-Fluoro-2'-deoxy-5'-uridyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-yl)ethyl]-N-methyl-N-(2-chloroethyl)phosphoramidate (1c).

10 This compound was prepared as described for 1a (0.32 mmol scale). The residue was purified by chromatography (3% MeOH:EtOAc) to afford 1c (51mg, 28%): R_f 0.43 (1:9 MeOH: CH_2Cl_2): ^1H NMR (CDCl_3) 7.81(d, 1/2H, J = 6.36Hz), 7.72(d, 1/2H, J = 6.39Hz), 6.21(m, 1H), 4.51(m, 1H), 4.40
15 (m, 1H), 4.19(m, 5H), 3.76(m, 1H), 3.60(m, 2H), 3.33(m, 2H), 2.74(d, 3H, J = 9.53Hz), 2.45(m, 1H), 2.17(m, 1H), 1.91(m, 2H), 1.43(d, 1H, J = 10.84Hz), 1.06(m, 9H), 0.91(d, 1H, 12.30Hz)ppm; ^{31}P NMR (CDCl_3) -13.60, -13.78 ppm(mixture of diastereomers); IR (neat) 3400, 3180, 3080, 2960, 2920,
20 2900, 2820, 1710, 1660, 1470, 1400, 1355, 1345, 1320, 1260, 1200, 1180, 1160, 1090, 1030, 990, 975, 910, 870, 800, 735, 645 cm^{-1} ; LSIMS m/e 557.3 (M + H) $^+$.

25 Example 18. [2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-N-methyl-N-(2-iodoethyl)phosphoramidoyl chloride (16c).

This compound was prepared using N-methyl-N-2-iodoethylamine·HI via N-methyl-N-(2-iodoethyl)phosphoramidic dichloride, as described for 16a (10 mmol scale). The crude product was purified by chromatography (1:4
30 EtOAc:hexanes) which afforded 16c as a pale yellow oil (2.50g, 61%): R_f 0.67 (1:1 EtOAc:hexanes); ^1H NMR (CDCl_3) 4.27(m, 3H), 4.10(t, 1H, J = 6.52Hz), 3.59(t, 1H, J = 7.38Hz), 3.44(m, 2H), 3.26(t, 2H, J = 7.56Hz), 2.78(d, 3H, J = 12.89Hz), 2.00(dt, 2H, J = 6.02Hz), 1.38(d, 6H, J =

-18-

15.48Hz)ppm; ^{31}P NMR (CDCl_3) -8.46, -8.69ppm (1:1 ratio of diastereomers).

5 Example 19. 3'-O-t-Butyldimethylsilyl-5-fluoro-2'-deoxy-5'-uridylyl-[2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-N-methyl-N-(2-iodoethyl)phosphoramidate (17, X=I).

This compound was prepared as described for 17, X=Br (1.10 mmol scale) using 16c. The crude residue was purified by chromatography (EtOAc) to give 17, X=I (503mg, 10 62%): R_f 0.70 (1:9 MeOH: CH_2Cl_2); ^1H NMR (CDCl_3) 7.80(d, 1/2H, $J = 6.30\text{Hz}$), 7.78(d, 1/2H, $J = 6.41\text{Hz}$), 6.22(dt, 1H, $J = 6.67\text{Hz}$), 4.39(m, 1H), 4.08(m, 7H), 3.53(m, 1H), 3.35(m, 2H), 3.21(m, 2H), 2.65(d, 3H, $J = 9.54\text{Hz}$), 2.29(m, 1H), 2.05(m, 1H), 1.93(m, 2H), 1.31(d, 6H, $J = 15.38\text{Hz}$), 0.83(s, 15 9H), 0.04(s, 6H)ppm; ^{31}P NMR (CDCl_3) -14.39, -14.65 ppm (1:1 ratio of diastereomers).

20 Example 20. 3'-O-t-Butyldimethylsilyl-5-fluoro-2'-deoxy-5'-uridylyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-N-methyl-N-(2-iodoethyl)phosphoramidate (18, X=I).

This compound was prepared as described for 18, X=Br (0.68 mmol scale). The crude residue was purified by chromatography (2% MeOH:EtOAc) to afford 18, X=I (166mg, 25 32%): R_f 0.73 (1:9 MeOH: CH_2Cl_2); ^1H NMR (CDCl_3) 7.75(d, 1/2H, $J = 6.33\text{Hz}$), 7.71(d, 1/2H, $J = 6.25\text{Hz}$), 6.17(m, 1H), 4.33(m, 2H), 4.03(m, 5H), 3.66(m, 1H), 3.32(m, 2H), 3.22(m, 2H), 2.60(d, 3H, $J = 9.41\text{Hz}$), 2.26(m, 1H), 2.03(m, 1H), 1.87(m, 2H), 1.34(d, 1H, $J = 12.32\text{Hz}$), 1.08(m, 10H), 0.78 (s, 9H)ppm; ^{31}P NMR (CDCl_3) -14.52, -14.77, -15.06, -15.31 30 ppm (mixture of diastereomers).

Example 21. 5-Fluoro-2'-deoxy-5'-uridylyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-N-methyl-N-(2-iodoethyl)phosphoramidate (1d).

-19-

This compound was prepared as described for 1a (0.22mmol). The crude residue was purified by chromatography (3% MeOH:EtOAc) to afford 1d (40mg, 28%): R_f 0.34 (1:9 MeOH:CH₂Cl₂); ¹H NMR (CDCl₃) 7.74(m, 1H), 6.18(m, 1H), 4.48(m, 1H), 4.45(m, 1H), 4.19(m, 5H), 3.72(m, 1H), 3.34(m, 2H), 3.26(m, 2H), 2.65(d, 3H, 9.36Hz), 2.40(m, 1H), 2.14(m, 1H), 1.94(m, 2H), 1.44(d, 1H, 11.54Hz), 1.12(m, 10H)ppm; ³¹P NMR (CDCl₃) -13.75; -14.04 ppm (1:1 ratio of diastereomers); IR (neat) 3380, 3050, 2960, 2920, 2820, 1710, 1660, 1465, 1400, 1355, 1320, 1260, 1240, 1275, 1090, 1030, 1000, 975, 940, 900, 870, 800, 735, 700cm⁻¹; LSIMS calcd for MH⁺ 649.1299; found 649.1315.

15 Example 22. [2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-morpholinophosphoramidoyl chloride (16d).

To a stirred solution of phosphorus oxychloride (17.63g, 115 mmol) in CH₂Cl₂ (100 ml) at 0°C, under N₂ was added morpholine (10.00g, 115 mmol) in CH₂Cl₂ (30 ml). The mixture was allowed to stir overnight, under N₂, at room temperature. The mixture was poured over ice, the layers separated, and the aqueous layer extracted with CH₂Cl₂ (3 x 100 ml). The organic layers were combined, dried (MgSO₄), filtered, and the filtrate concentrated under reduced pressure. The residue was purified by chromatography (1:4 EtOAc:hexanes) to give morpholinophosphoramidic dichloride as a clear oil (16.04g, 68%): R_f 0.70 (1:4 EtOAc:hexane); ¹H NMR (CDCl₃) 3.71(m, 4H), 3.30(m, 4H)ppm; ³¹P NMR (CDCl₃) -8.34ppm; IR (neat) 2970, 2920, 2860, 1455, 1370, 1345, 1300, 1275, 1260, 1140, 1115, 1090, 1070, 1015, 970, 915, 850, 710cm⁻¹.

16d was prepared using 24 as described for 16a (20 mmol scale). The crude residue was purified by chromatography (1:4 EtOAc:hexanes) to give 16d as a yellow oil

-20-

(3.45g, 55%): R_f 0.54 (1:1 EtOAc:hexanes); ^1H NMR (CDCl_3) 4.27(m, 2H); 4.16(m, 1H); 4.05(t, 1H, $J = 7.23\text{Hz}$), 3.67(m, 4H), 3.54(t, 1H, $J = 7.18\text{Hz}$), 3.13(m, 4H), 1.96(m, 2H), 1.32(d, 6H, $J = 16.36\text{Hz}$)ppm; ^{31}P NMR (CDCl_3); IR(neat) 2980, 2920, 2850, 1710, 1455, 1370, 1330, 1300, 1275, 1260, 1215, 1160, 1140, 1110, 1095, 1055, 975, 920, 850, 715cm^{-1} .

10 Example 23. 3'-O-t-Butyldimethylsilyl-5-fluoro-2'-deoxy-5'-uridyl-[2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-morpholinophosphoramidate (19).

This compound was prepared as described for (17 X=Br) (1.2 mmol scale). The crude residue was purified by chromatography (EtOAc) to give 19 (492mg, 68%): R_f 0.72 (1:9 MeOH: CH_2Cl_2); ^1H NMR (CDCl_3) 7.76(d, 1/2H, $J = 6.31\text{Hz}$), 7.71(d, 1/2H, $J = 6.27\text{Hz}$), 6.22(m, 1H), 4.38(m, 1H), 4.06(m, 6H), 3.88(m, 1H), 3.62(m, 4H), 3.54(5, 1H, $J = 7.00\text{Hz}$), 3.11(m, 4H), 2.25(m, 1H), 2.01(m, 1H), 1.88(m, 2H), 1.32(d, 6H, $J = 18.20\text{Hz}$), 0.84(s, 9H), 0.05(s, 6H)ppm; ^{31}P NMR (CDCl_3) -16.15, -16.47 ppm (1:1 ratio of diastereomers);
20 LSIMS m/e 638(M + H) $^+$; 660(M + Na) $^+$.

Example 24. 3'-O-t-Butyldimethylsilyl-5-fluoro-2'-deoxy-5'-uridyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)-ethyl]-morpholinophosphoramidate (20).

25 This compound was prepared as described for 18, X=Br (0.81 mmol scale) using 19. The crude product was purified by chromatography (2% MeOH:EtOAc) to give 20 (178 mg, 33%): R_f 0.70 (1:9 MeOH: CH_2Cl_2); ^1H NMR (CDCl_3) 7.78(d, 1/2H, $J = 6.15\text{Hz}$), 7.73(d, 1/2H, $J = 6.06\text{Hz}$), 6.23(m, 1H), 4.38(m, 2H), 4.07(m, 5H), 3.71(m, 1H), 3.63(m, 4H), 3.12(m, 4H), 2.27(m, 1H), 2.02(m, 1H), 1.89(m, 2H), 1.41(d, 1H, $J = 13.08$), 1.07(m, 10H), 0.86(s, 9H), 0.06(s, 6H)ppm; ^{31}P NMR (CDCl_3) -16.08, -16.39 ppm (1:1 ratio of diastereomers); IR (neat) 3400, 2860, 2820, 2850, 1710, 1660, 1465, 1400,
30 1355, 1255, 1190, 1110, 1090, 1020, 975, 910, 830, 775cm^{-1} .

-21-

Example 25. 5-Fluoro-2'-deoxy-5'-uridylyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-morpholinophosphoramidate (1e).

5 This compound was prepared as described for 1a
(0.27 mmol scale). The crude residue was purified by chromatography (3% MeOH:EtOAc) to give 1e (65 mg, 44%): R_f 0.36 (1:9 MeOH:CH₂Cl₂); ¹H NMR (CDCl₃) 7.70(d, 1/2H, J = 6.11Hz), 7.64(d, 1/2H, J = 6.13Hz), 6.15(m, 1H), 4.40(m, 2H), 4.08(m, 5H), 3.70(m, 1H), 3.59(m, 4H), 3.08(m, 4H), 2.36(m, 1H), 2.02(m, 1H), 1.88(m, 2H), 1.39(d, 1H, J = 13.04Hz), 1.16(m, 10H)ppm; ³¹P NMR (CDCl₃) -15.42, -15.71, -15.83 ppm (mixture of diastereomers); IR (neat) 3400, 3080, 2960, 2850, 1710, 1650, 1470, 1450, 1400, 1350, 1260, 1100, 1030, 975, 910, 800, 730cm⁻¹; LSIMS m/e 551(M + H)⁺.

Example 26. Preparation of Bis(2-bromoethyl)amine, hydrobromide salt. Ice cold diethanol amine (10g, 95 mmol) was added dropwise to a stirred solution of hydrobromic acid (37.6g, 464 mmol) at 0°C. The mixture was allowed to reflux and H₂O was distilled off at 1 hr intervals (26, 4, 4, 4, 4, 1, 1 ml). The mixture was refluxed for 3 hr, and then H₂O (29 ml) was distilled off. The yellow residue was poured into a beaker, while hot, containing acetone (30 ml). The product was allowed to crystallize out at 0°C and isolated as a white solid (17.37g, 59%); H NMR (DMSO-d₆) 3.72(t, 4H, J = 6.70Hz), 3.48(t, 4H, 6.73Hz), 3.09(br.s, 1H)ppm.

30 Example 27. Preparation of 3'-O-t-Butyldimethylsilyl thymidine 21. To a solution of thymidine (10.00g, 41 mmol) in pyridine (50 ml) was added triphenylmethyl chloride (13.81g, 50 mmol) and dimethylaminopyridine (0.4g, 3.0 mmol). The mixture was allowed to stir at 80°C for 30 min.

-22-

The pyridine was removed under reduced pressure and the residue dissolved in DMF (80 ml). Imidazole (6.14g, 90 mmol) and t-butyldimethylsilyl chloride (6.18g, 41 mmol) were added, and the mixture was allowed to stir overnight
5 at room temperature. The DMF was removed under reduced pressure, and the residue was dissolved in 80% aqueous acetic acid (60 ml). The mixture was allowed to reflux for 30 min, cooled, and neutralized with NaOH. The mixture was lyophilized, and the residue was purified by chromatography
10 (1:1 EtOAc: hexanes) to give 21 as a white solid (10.35g, 71%): mp 60°C (softens), 90°C (melts); R_f 0.69 (1:9 MeOH:CH₂Cl₂); ¹H NMR (CDCl₃) 7.33(m, 1H), 6.13(t, 1H, J = 6.75Hz), 4.48(m, 1H), 3.90(m, 2H), 3.74(m, 1H), 2.32(m, 1H), 2.22(m, 1H), 1.89(s, 3H), 0.88(s, 9H), 0.07(s, 6H)ppm.

15
Example 28. Preparation of 3'-O-t-Butyldimethylsilyl-2'-deoxyuridine 22. To a solution of 2'-deoxyuridine (5.00g, 22 mmol) in pyridine (20 ml) was added triphenylmethyl chloride (6.72g, 24 mmol) and dimethylaminopyridine (0.20g,
20 1.6 mmol). The mixture was allowed to stir at 80°C for 30 min. The pyridine was removed under reduced pressure and the residue dissolved in DMF (30 ml). Imidazole (3.59g, 53 mmol) and t-butyldimethylsilyl chloride (3.92g, 26 mmol) were added, and the mixture was allowed to stir overnight
25 at room temperature. The DMF was removed under reduced pressure, and the residue was dissolved in 80% aqueous acetic acid (20 ml). The mixture was allowed to reflux for 30 min, cooled, and neutralized with NaOH. The mixture was lyophilized, and the residue was purified by chromatography
30 (1:1 EtOAc: hexanes) to give 22 as a white solid (3.13g, 9.14 mmol, 41.51% yield): mp 140°C (softens), 160-170°C (melts); R_f = 0.65 (1:9 MeOH:CH₂Cl₂); ¹H NMR (CDCl₃) 7.62(d, 1H, J = 6.87Hz), 6.16(t, 1H, J = 6.61), 5.73(d, 1H, J =

-23-

5.70Hz), 4.49(m, 1H), 3.93(m, 2H), 3.76(m, 1H), 2.30(m, 1H), 2.19(m, 1H), 0.89(s, 9H), 0.09(s, 6H)ppm.

5 Example 29. Preparation of 3'-O-t-Butyldimethylsilyl thymidyl-[-2-(2,2-dimethyl-1,3-dioxolan-4-yl)] N-methyl-N-(2-bromoethyl phosphoramidate (25)). Lithium diisopropylamide was prepared by adding butyllithium (5.50 ml, 11 mmol, 2.0M) to a stirred solution of diisopropylamine (1.54 ml, 11 mmol) in THF (1 ml) at 0°C. The mixture was allowed to
10 stir at 0°C for 10 min. This alkoxide solution was added dropwise to a stirred solution of 21 (1.77g, 4.99 mmol) in the THF (8 ml) at 0°C. This alkoxide solution was then added dropwise to a stirred solution of 16a (2.00g, 5.48 mmol) in THF (7 ml) at 0°C and stirring was continued over-
15 night at room temperature. The solvent was then removed under reduced pressure and the residue purified by chromatography (EtOAc) to give 25 (1.75g, 51%): R_f 0.75 (1:9 MeOH:CH₂Cl₂).

20 Example 30. Preparation of 3'-O-t-Butyldimethylsilyl-2'-deoxy-5'-uridyl-[-2-(2,2-dimethyl-1,3-dioxolan-4-yl)]-N-methyl-N-(2-bromoethyl) phosphoramidate 26). Lithium diisopropylamide was prepared by adding butyllithium (1.61 ml, 3.21 mmol, 2.0M) to a stirred solution of diisopropyl-
25 amine (0.45 ml, 3.21 mmol) in THF (2 ml) at 0°C. The mixture was allowed to stir at 0°C for 10 min. This solution was added dropwise to a stirred solution of 22 (0.500g, 1.46 mmol) in THF (5 ml) at 0°C. This alkoxide solution was then added dropwise to a stirred solution of 16a
30 (0.532g, 1.46 mmol) in THF (6 ml) at 0°C and stirring was continued overnight at room temperature. The solvent was then removed under reduced pressure and the residue puri-

-24-

fied by chromatography (EtOAc) to give 26 (718 mg, 73%): R_f 0.75 (1:9 MeOH:CH₂Cl₂).

Example 31. Preparation of 3'-O-t-Butyldimethylsilyl thymidyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-N-methyl-N-(2-bromoethyl)phosphoramidate (27).

Compound 25 (1.72g, 2.52 mmol) was dissolved in 80% aqueous acetic acid (7 ml), heated to 80°C for 30 min, cooled, and neutralized with NaOH. The solution was lyophilized, the residue taken up in THF, the salts removed by filtration, and the residue concentrated under reduced pressure to afford the diol as an oil (1.00g, 62%): R_f 0.50 (1:9 MeOH:CH₂Cl₂); ³¹P NMR -13.97, -14.10 ppm (mixture of diastereomers). To a solution of the diol (855 mg, 1.30 mmol) in THF (3 ml) was added NaIO₄ (164 mg, 0.77 mmol) in acetate buffer (5 ml, 1M in H₂O, pH = 5.0). The mixture was allowed to stir for 10 min, and the THF was then removed under reduced pressure. The mixture was lyophilized, the residue taken up in THF, the salts filtered, and the filtrate concentrated under reduced pressure. The residue was dissolved in CH₂Cl₂ (5 ml) and 4-amino-4-methyl-2-pentanol (125 mg, 1.06 mmol) in CH₂Cl₂ (3 ml) was added. The mixture was allowed to stir over 3 Å molecular sieves for 10 min. The sieves were removed and the solvent removed under reduced pressure. The residue was purified by chromatography (2% MeOH:EtOAc) to give 27 (364 mg, 48%): R_f 0.72 (1:9 MeOH: CH₂Cl₂).

Example 32. Preparation of 3'-O-t-Butyldimethylsilyl-2'-deoxy-5'-uridyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-N-methyl-N-(2-bromoethyl)phosphoramidate 28.

Compound 26 (718 mg, 1.07 mmol) was dissolved in 80% aqueous acetic acid (3.5 ml), heated to 80°C for 30 min, cooled, and neutralized with NaOH. The solution was lyophilized, the residue taken up in THF, the salts removed by filtration, and the residue concentrated under reduced pressure to afford the diol as an oil (1.00g, 62%): R_f 0.50 (1:9 MeOH:CH₂Cl₂); ³¹P NMR -13.97, -14.10 ppm (mixture of diastereomers). To a solution of the diol (855 mg, 1.30 mmol) in THF (3 ml) was added NaIO₄ (164 mg, 0.77 mmol) in acetate buffer (5 ml, 1M in H₂O, pH = 5.0). The mixture was allowed to stir for 10 min, and the THF was then removed under reduced pressure. The mixture was lyophilized, the residue taken up in THF, the salts filtered, and the filtrate concentrated under reduced pressure. The residue was dissolved in CH₂Cl₂ (5 ml) and 4-amino-4-methyl-2-pentanol (125 mg, 1.06 mmol) in CH₂Cl₂ (3 ml) was added. The mixture was allowed to stir over 3 Å molecular sieves for 10 min. The sieves were removed and the solvent removed under reduced pressure. The residue was purified by chromatography (2% MeOH:EtOAc) to give 28 (364 mg, 48%): R_f 0.72 (1:9 MeOH: CH₂Cl₂).

-25-

philized, the residue taken up in THF, the salts removed by filtration, and the residue concentrated under reduced pressure to afford the diol as an oil (440 mg, 65%): R_f 0.53 (1:9 MeOH:CH₂Cl₂); ³¹P NMR -13.70, -13.90, -14.25 ppm

5 (mixture of diastereomers). To a solution of the diol (440 mg, 0.70 mmol) in THF (3 ml) was added NaIO₄ (164 mg, 0.77 mmol) in acetate buffer (5 ml, 1M in H₂O, pH = 5.0). The mixture was allowed to stir for 10 min, and the THF was then removed under reduced pressure. The mixture was lyo-

10 philized, the residue taken up in THF, the salts filtered, and the filtrate concentrated under reduced pressure. The residue was dissolved in CH₂Cl₂ (5 ml) and the 4-amino-4-methyl-2-pentanol (82 mg, 0.70 mmol) in CH₂Cl₂ (3 ml) was added. The mixture was allowed to stir over 3 Å molecular

15 sieves for 10 min. The sieves were removed and the solvent removed under reduced pressure. The residue was purified by chromatography (2% MeOH:EtOAc) to give 28 (203 mg, 42%): R_f = 0.71 (1:9 MeOH:CH₂Cl₂).

20 Example 33. Preparation of Thymidyl-[2-(4,4,-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-N-methyl-N-(2-bromoethyl)phosphoramidate (7). Tetrabutylammonium fluoride (0.48 ml, 0.48 mmol, 1.0M in THF) was added at 0°C to a stirred solution of 27 (344 mg, 0.48 mmol) in THF (5 ml).

25 The mixture was allowed to stir for 30 min at 0°C. The solvent was removed under reduced pressure and the residue purified by chromatography (3% MeOH:EtOAc) to give 7 (76 mg, 0.13 mmol, 26% yield): R_f = 0.42 (1:9 MeOH:CH₂Cl₂); ¹H NMR (CDCl₃) 7.39(m, 1H), 6.25(m, 1H), 4.53(m, 1H), 4.39(m,

30 1H), 4.15(m, 5H), 3.77(m, 1H), 3.43(m, 4H), 2.73(d, 3H, J = 9.62Hz), 2.41(m, 1H), 2.17(m, 1H), 1.98(m, 5H), 1.44(d, 1H, J = 13.4Hz), 1.13(m, 9H), 1.08(d, 1H, J = 13.00Hz)ppm.

-26-

Example 34. Preparation of 2'-Deoxy-5'-uridyl-[2-(4,4-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-N-methyl-N-(2-bromoethyl)phosphoramidate(5). Tetrabutylammonium fluoride (0.28 ml, 0.28 mmol, 1.0M in THF) was added at 0°C to a stirred solution of 28 (193 mg, 0.28 mmol) in THF (2 ml). The mixture was allowed to stir for 45 min at 0°C. The solvent was removed under reduced pressure and the residue purified by chromatography (3% MeOH:EtOAc) to give 5 (24 mg, 15%): $R_f = 0.38$ (1:9 MeOH:CH₂Cl₂); ¹H NMR (CDCl₃) 7.66(m, 1H), 6.20(m, 1H), 5.74(d, 1H, J = 6.89Hz), 4.56(m, 1H), 4.41(m, 1H), 4.13(m, 5H), 3.56(m, 1H), 3.43(m, 4H), 2.72(d, 3H, J = 9.51Hz), 2.37(m, 1H), 2.07(m, 1H), 1.81(m, 2H), 1.79(d, 1H, J = 15.58Hz), 1.09(m, 10H).

Example 35. Preparation of Bis(2-bromoethyl)phosphoramidic dichloride (29). TEA (7.12g, 70 mmol) was added dropwise to a stirred solution of bis(2-bromoethyl)amine hydrobromide (10.00g, 32 mmol) and phosphorus oxychloride (4.91g, 32 mmol) in CH₂Cl₂ (50 ml) at 0°C under N₂. The mixture was allowed to stir overnight and then poured over ice. The layers were separated, and the aqueous layer was extracted with CH₂Cl₂ (3 x 50 ml). The organic layers were combined and dried (MgSO₄). The filtrate was concentrated under reduced pressure and the residue purified by chromatography (1:4 EtOAc: hexanes) to give 29 as an oil (3.86g, 35%); ¹H NMR (CDCl₃) 3.70 (t, 4H, 6.73Hz), 3.55 (t, 4H, 6.75Hz)ppm.

Example 36. Preparation of [2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-bis-(2-bromoethyl)phosphoramidoyl chloride (30). Butyllithium (6.57 ml, 13 mmol, 2.0M) was added dropwise at 0°C to a stirred solution of 4-(2-hydroxyethyl)-2,2-dimethyl-1,3-dioxolane (1.75g, 12 mmol) and a crystal of phenylazodiphenylamine indicator in THF (6 ml).

-27-

The resulting solution was added dropwise at -78°C to a stirred solution of 29 (4.16g, 12 mmol) in THF (7 ml). The mixture was allowed to stir at -78°C for 3 hr, at which time the purple mixture turned yellow. The mixture was
5 warmed to room temperature and the solvent was removed under reduced pressure. The residue was purified by chromatography (1:4 EtOAc: hexanes) to give 30 as an oil (3.55g, 65%): R_f 0.74 (1:1 EtOAc: hexanes); ^1H NMR (CDCl_3) 4.33(m, 2H), 4.20(m, 1H), 4.11 (t, 1H, $J = 7.13\text{Hz}$), 3.56(m, 9H),
10 2.05(m, 9H), 2.05(m, 2H), 1.39(d, 6H, $J = 15.75\text{Hz}$)ppm.

Example 37. Preparation of 3'-O-t-Butyldimethylsilyl-5-fluoro-2'-deoxy-5'-uridyl-[2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-bis-(2-bromoethyl)phosphoramidate (31). Lithium
15 diisopropylamide was prepared by adding butyllithium (1.70 ml, 3.39 mmol, 2.0M) to a stirred solution of diisopropylamine (0.48 ml, 3.39 mmol) in THF (1 ml) at 0°C . The mixture was allowed to stir at 0°C for 15 min. This solution was added dropwise to a stirred solution of 15 (500 mg,
20 1.54 mmol) in THF (5 ml) at 0°C . This alkoxide solution was then added dropwise to a stirred solution of 30 (704 mg, 1.54 mmol) in THF (5 ml) at 0°C and stirring was continued overnight at room temperature. The solvent was then removed under reduced pressure and the residue purified by
25 chromatography (EtOAc) to give 31 (931 mg, 81%): R_f 0.70 (1:9 MeOH: CH_2Cl_2); ^1H NMR (CDCl_3) 7.68(m, 1H), 6.25(m, 1H), 4.46(m, 1H), 4.18(m, 7H), 3.57(m, 1H), 3.45(m, 8H), 2.30(m, 1H), 2.18(m, 1H), 1.92(m, 2H), 1.37(d, 6H, $J = 13.7\text{Hz}$), 0.89(s, 9H), 0.08(s, 6H)ppm.

30

Example 38. Preparation of 3'-O-t-Butyldimethylsilyl-thymidyl-[2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-bis-(2-bromoethyl)phosphoramidate (32). Lithium diisopropylamide

-28-

was prepared by adding butyllithium (2.00 ml, 4.00 mmol, 2.0M) to a stirred solution of diisopropylamine (0.56 ml, 4.00 mmol) in THF (1 ml) at 0°C. The mixture was allowed to stir at 0°C for 15 min. This solution was added dropwise to a stirred solution of 21 (647 mg, 1.82 mmol) in THF (3 ml) at 0°C. This alkoxide solution was then added dropwise to a stirred solution of 30 (1.00g, 2.18 mmol) in THF (5 ml) at 0°C and stirring was continued overnight at room temperature. The solvent was then removed under reduced pressure and the residue purified by chromatography (EtOAc) to give 32 (972 mg, 69%): R_f 0.71 (1:9 MeOH: CH_2Cl_2); 1H NMR ($CDCl_3$) 7.34(m, 1H), 6.24(dt, 1H, $J = 6.36Hz$), 4.36(m, 1H), 4.06(m, 7H), 3.50(m, 1H), 3.40(m, 8H), 2.18(m, 1H), 2.07(m, 1H), 1.85(m, 5H), 1.28(d, 6H, $J = 14.49Hz$), 0.82(s, 9H), 0.02(s, 6H)ppm.

Example 39. Preparation of 3'-O-t-Butyldimethylsilyl-2'-deoxy-5'-uridyl-[2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-bis-(2-bromoethyl)phosphoramidate (33). Lithium diisopropylamide was prepared by adding butyllithium (1.60 ml, 3.21 mmol, 2.0M) to a stirred solution of diisopropylamine (0.45 ml, 3.21 mmol) in THF (1 ml) at 0°C. The mixture was allowed to stir at 0°C for 15 min. This solution was added dropwise to a stirred solution of 22 (500 mg, 1.46 mmol) in THF (5 ml) at 0°C. This alkoxide solution was then added dropwise to a stirred solution of 30 (668 mg, 1.46 mmol) in THF (5 ml) at 0°C and stirring was continued overnight at room temperature. The solvent was then removed under reduced pressure and the residue purified by chromatography (EtOAc) to give 33 (765 mg, 68%): R_f 0.75 (1:9 MeOH: CH_2Cl_2).

-29-

Example 40. Preparation of 3'-O-t-Butyldimethylsilyl-5-fluoro-2'-deoxy-5'-uridyl-[3,4-(dihydroxy)butyl]-bis-(2-bromoethyl)phosphoramidate (34). Compound 31 (931 mg, 1.25 mmol) was dissolved in 80% aqueous acetic acid (5 ml),
5 heated to 80°C for 30 min, cooled, and neutralized with NaOH. The solution was lyophilized, the residue taken up in THF, the salts removed by filtration, and the residue concentrated under reduced pressure. The crude residue was purified by chromatography (3% MeOH:EtOAc) to give 34 (528
10 mg, 60%): R_f 0.60 (1:9 MeOH: CH_2Cl_2).

Example 41. Preparation of 3'-O-t-Butyldimethylsilyl-thymidyl-[3,4-(dihydroxy)butyl]-bis-(2-bromoethyl)phosphoramidate (35). Compound 32 (1.41g, 1.47 mmol) was dissolved
15 in 80% aqueous acetic acid (3 ml), heated to 80°C for 30 min, cooled, and neutralized with NaOH. The solution was lyophilized, the residue taken up in THF, the salts removed by filtration, and the residue concentrated under reduced pressure. The crude residue was purified by chromatography
20 (3% MeOH:EtOAc) to give 35 (630 mg, 60%): R_f 0.57 (1:9 MeOH: CH_2Cl_2); 1H NMR ($CDCl_3$) 7.32(d, 1H, $J = 6.73Hz$), 6.15(m, 1H), 4.37(m, 1H), 4.17(m, 5H), 4.00(m, 1H), 3.85(m, 1H), 3.63(m, 1H), 3.44(m, 8H), 2.24(m, 1H), 2.16(m, 1H), 1.92(s, 3H), 1.78(m, 2H), 0.88(s, 9H), 0.09(s, 6H)ppm.

25

Example 42. Preparation of 3'-O-t-Butyldimethylsilyl-2'-deoxy-5'-uridyl-[3,4-(dihydroxy)butyl]-bis-(2-bromoethyl)-phosphoramidate (36). Compound 33 (765g, 1.00 mmol) was dissolved in 80% aqueous acetic acid (5 ml), heated to 80°C
30 for 30 min, cooled, and neutralized with NaOH. The solution was lyophilized, the residue taken up in THF, the salts removed by filtration, and the residue concentrated under reduced pressure. The crude residue was purified by

-30-

chromatography (3% MeOH:EtOAc) to give 36 (545 mg, 75%): R_f 0.58 (1:9 MeOH: CH_2Cl_2).

Example 43. Preparation of 5-Fluoro-2'-deoxy-5'-uridyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]bis-(2-bromoethyl)phosphoramidate (9). To a stirred solution of 34 (255 mg, 0.36 mmol) in CH_3CN (4.8 ml) was added aqueous HF (0.25 ml, 50% in H_2O). The mixture was allowed to stir for 1 hr and was then neutralized with NaOH. The solution was lyophilized, the residue taken up in THF, the salts removed by filtration, and the filtrate concentrated under reduced pressure to afford the triol (163 mg, 73%): R_f 0.36 (1:9 MeOH: CH_2Cl_2). To a solution of the triol (163 mg, 0.26 mmol) in THF (3 ml) was added sodium periodate in aqueous acetate buffer (3 ml, pH = 5.0, 1M). The mixture was allowed to stir for 7 min, and the THF was then removed under reduced pressure. The solution was lyophilized, the residue taken up in THF, the salts filtered, and the filtrate concentrated under reduced pressure. The residue was dissolved in CH_2Cl_2 (5 ml) and 4-amino-4-methyl-2-pentanol (31 mg, 0.26 mmol) in CH_2Cl_2 (3 ml) was added. The mixture was allowed to stir over 3 Å molecular sieves for 15 mins. The sieves were removed under reduced pressure. The residue was purified by chromatography (3% MeOH: EtOAc) to give 9 (17 mg, 10%): R_f 0.47 (1:9 MeOH CH_2Cl_2).

Example 44. Preparation of Thymidyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]bis-(2-bromoethyl)phosphoramidate (8). To a stirred solution of 35 (667 mg, 0.90 mmol) in CH_3CN (4.75 ml) was added aqueous HF (0.25 ml, 50% in H_2O). The mixture was allowed to stir for 1.5 hr and was then neutralized with KOH. The solution was lyophilized, the residue taken up in THF, the salts removed by

-31-

filtration, and the filtrate concentrated under reduced pressure to afford the triol (393 mg, 70%): R_f 0.33 (1:9 MeOH: CH_2Cl_2). To a solution of the triol (393 mg, 0.63 mmol) in THF (3 ml) was added sodium periodate in aqueous acetate buffer (3 ml, pH = 5.0, 1M). The mixture was allowed to stir for 8 min, and the THF was then removed under reduced pressure. The solution was lyophilized, the residue taken up in THF, the salts filtered, and the filtrate concentrated under reduced pressure. The residue was dissolved in CH_2Cl_2 (4 ml) and 4-amino-4-methyl-2-pentanol (59 mg, 0.50 mmol) in CH_2Cl_2 (3 ml) was added. The mixture was allowed to stir over 3 Å molecular sieves for 10 mins. The sieves were removed under reduced pressure. The residue was purified by chromatography (3% MeOH: EtOAc) to give 8 (167 mg, 48%): R_f 0.50 (1:9 MeOH: CH_2Cl_2); ^1H NMR (CDCl_3) 7.38(d, 1H, J = 15.55Hz), 6.23(m, 1H), 4.50(m, 1H), 4.43(m, 1H), 4.19(m, 4H), 4.06(m, 1H), 3.79(m, 1H), 3.44(m, 8H), 2.64(m, 1H), 2.28(m, 1H), 1.93(m, 5H), 1.45(d, 1H, J = 13.71Hz), 1.15(m, 10H)ppm.

20

Example 45. Preparation of 2'-Deoxy-5'-uridylyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-bis-(2-bromoethyl)phosphoramidate (6). To a stirred solution of 36 (545 mg, 0.70 mmol) in CH_3CN (4.75 ml) was added aqueous HF (0.25 ml, 50% in H_2O). The mixture was allowed to stir for 1.5 hr and was then neutralized with KOH. The solution was lyophilized, the residue taken up in THF, the salts removed by filtration, and the filtrate concentrated under reduced pressure to afford the triol (323 mg, 76%): R_f 0.33 (1:9 MeOH: CH_2Cl_2). To a solution of the triol (323 mg, 0.53 mmol) in THF (3 ml) was added sodium periodate in aqueous acetate buffer (3 ml, pH = 5.0, 1M). The mixture was allowed to stir for 10 min, and the THF was then removed

-32-

under reduced pressure. The solution was lyophilized, the residue taken up in THF, the salts filtered, and the filtrate concentrated under reduced pressure. The residue was immediately dissolved in CH_2Cl_2 (10 ml) and 4-amino-4-methyl-2-pentanol (62 mg, 0.53 mmol) in CH_2Cl_2 (5 ml) was added. The mixture was allowed to stir over 3 Å molecular sieves for 10 mins. The sieves were removed under reduced pressure. The residue was purified by chromatography (3% MeOH: EtOAc) to give 6 (120 mg, 33%): R_f 0.53 (1:9 MeOH: CH_2Cl_2).

Example 46. Preparation of 3'-O-t-Butyldimethylsilyl-thymidyl-[2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-morpholinophosphoramidate (40). Lithium diisopropylamide was prepared by adding butyllithium (2.1 ml, 4.20 mmol, 2.0M) to a stirred solution of diisopropylamine (0.58 ml, 4.20 mmol) in THF (1 ml) at 0°C. The mixture was allowed to stir at 0°C for 10 min. This solution was added dropwise to a stirred solution of 21 (680 mg, 1.91 mmol) in THF (6 ml) at 0°C. This alkoxide solution was then added dropwise to a stirred solution of 16d (600 mg, 1.91 mmol) in THF (5 ml) at 0°C, and stirring was continued overnight at room temperature. The solvent was then removed under reduced pressure and the residue purified by chromatography (EtOAc) to give 40 (835 mg, 69%): R_f 0.73 (1:9 MeOH: CH_2Cl_2).

Example 47. Preparation of 3'-O-t-Butyldimethylsilyl-2'-deoxy-5'-uridyl-[2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-morpholinophosphoramidate (41). Lithium diisopropylamide was prepared by adding butyllithium (1.93 ml, 3.85 mmol, 2.0M) to a stirred solution of diisopropylamine (0.54 ml, 3.85 mmol) in THF (1 ml) at 0°C. The mixture was allowed to stir at 0°C for 15 min. This solution was added drop-

-33-

wise to a stirred solution of 22 (600 mg, 1.75 mmol) in THF (5 ml) at 0°C. This alkoxide solution was then added dropwise to a stirred solution of 16d (550 mg, 1.75 mmol) in THF (5 ml) at 0°C, and stirring was continued overnight at room temperature. The solvent was then removed under reduced pressure and the residue purified by chromatography (EtOAc) to give 41 (556 mg, 51%): R_f 0.70 (1:9 MeOH: CH₂Cl₂)..

- 10 Example 48. Preparation of 3'-O-t-Butyldimethylsilyl-thymidyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]morpholinophosphoramidate (42). Compound 40 (835 mg, 1.32 mmol) was dissolved in 80% aqueous acetic acid in water (5 ml), heated to 80°C for 30 min, cooled, and neutralized with NaOH. The solution was lyophilized, the residue taken up in THF, the salts removed by filtration, and the filtrate concentrated under reduced pressure to afford the diol (671 mg, 86%): R_f = 0.56 (1:9 MeOH: CH₂Cl₂); ³¹P NMR (CDCl₃) -15.53, -15.83 ppm (mixture of diastereomers).
- 20 To a solution of the diol (671 mg, 1.13 mmol) in THF (4 ml) was added NaIO₄ (242 mg, 1.13 mmol) in aqueous acetate buffer (5 ml, pH = 5.0, 1M). The mixture was allowed to stir for 7 min, and the THF was then removed under reduced pressure. The mixture was lyophilized, the residue taken up in THF, the salts filtered, and the filtrate concentrated under reduced pressure. The residue was dissolved in CH₂Cl₂ (3 ml), and 4-amino-4-methyl-2-pentanol (132 mg, 1.13 mmol) in CH₂Cl₂ (3 ml) was added. The mixture was allowed to stir over 3 Å sieves for 15 min. The sieves were removed and the solvent removed under reduced pressure. The residue was purified by chromatography (2% MeOH: EtOAc) to afford 42 (404 mg, 54%): R_f 0.70.
- 30

-34-

Example 49. Preparation of 3'-O-t-Butyldimethylsilyl-2'-dioxo-5'-uridyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-morpholinophosphoramidate (43). Compound 41 (544 mg, 0.88 mmol) was dissolved in 80% aqueous acetic acid in water (3 ml), heated to 80°C for 30 min, cooled, and neutralized with NaOH. The solution was lyophilized, the residue taken up in THF, the salts removed by filtration, and the filtrate concentrated under reduced pressure to afford the diol (417 mg, 82%): $R_f = 0.55$ (1:9 MeOH: CH₂Cl₂); ³¹P NMR (CDCl₃) -15.10, -15.25 ppm (mixture of diastereomers). To a solution of the diol (417 mg, 0.72 mmol) in THF (3 ml) was added NaIO₄ (154 mg, 0.72 mmol) in aqueous acetate buffer (3 ml, pH = 5.0, 1M). The mixture was allowed to stir for 7 min, and the THF was then removed under reduced pressure. The mixture was lyophilized, the residue taken up in THF, the salts filtered, and the filtrate concentrated under reduced pressure. The residue was dissolved in CH₂Cl₂ (3 ml), and 4-amino-4-methyl-2-pentanol (84 mg, 0.72 mmol) in CH₂Cl₂ (3 ml) was added. The mixture was allowed to stir over 3 Å sieves for 15 min. The sieves were removed and the solvent removed under reduced pressure. The residue was purified by chromatography (2% MeOH: EtOAc) to afford 43 (154 mg, 33%): R_f 0.70.

Example 50. Preparation of Thymidyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]morpholinophosphoramidate (3). Tetrabutylammonium fluoride (0.61 ml, 0.61 mmol, 1M in THF) was added at 0°C to a stirred solution of 42 (404 mg, 0.61 mmol) in THF (3 ml). The mixture was allowed to stir for 20 min at 0°C. The solvent was removed under reduced pressure and the residue purified by chromatography (3% MeOH: EtOAc) to afford 3 (66 mg, 20%): R_f 0.69 (1:9 MeOH: CH₂Cl₂); ¹H NMR (CDCl₃) 7.37(m, 1H), 6.25(m, 1H),

-35-

4.51(m, 1H), 4.38(m, 1H), 4.13(m, 5H), 3.70(m, 1H), 3.65(m, 4H), 3.15(m, 4H), 2.42(m, 1H), 2.17(m, 1H), 1.92(m, 5H), 1.43(d, 1H), J = 13.08Hz), 1.13(m, 10H)ppm; ^{31}P NMR (CDCl_3) -15.69, -15.82, -16.02 ppm (mixture of diastereomers); IR (thin film) 3400, 2960, 1690, 1470, 1370, 1250, 1110, 975 cm^{-1} .

Example 51. Preparation of 2'-Deoxy-5'-uridyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]morpholinophosphoramidate (2). Tetrabutylammonium fluoride (0.24 ml, 0.24 mmol, 1M in THF) was added at 0°C to a stirred solution of 43 (154 mg, 0.24 mmol) in THF (2 ml). The mixture was allowed to stir for 20 min at 0°C. The solvent was removed under reduced pressure and the residue purified by chromatography (3% MeOH: EtOAc) to afford 2 (62 mg, 49%): R_f 0.69 (1:9 MeOH: CH_2Cl_2); ^1H NMR (CDCl_3) 7.60(m, 1H), 6.25(m, 1H), 5.72(m, 1H), 4.51(m, 1H), 4.41(m, 1H), 4.15(m, 5H), 3.75(m, 1H), 3.67(m, 4H), 3.13(m, 4H), 2.45(m, 1H), 2.19(m, 1H), 1.93(m, 2H), 1.47(d, 1H, J = 13.50Hz), 1.14(m, 9H), 1.05(d, 1H, J = 12.96Hz)ppm; ^{31}P NMR (CDCl_3) -15.89, -16.08 ppm (1:1 ratio of diastereomers); IR (thin film) 3420, 2960, 2920, 1690, 1460, 1350, 1260, 1110, 1090, 975, 910, 810, 730 cm^{-1} ; MS m/e 533(M + H) $^+$, 555(M + Na) $^+$.

Example 52. Preparation of Piperidinophosphoramidic dichloride 44). Triethylamine (18.25g, 180 mmol) was added dropwise to a stirred solution of piperidine hydrochloride (10.00g, 82 mmol) and phosphorus oxychloride (12.63g, 82 mmol) in CH_2Cl_2 (100 ml) at 0°C. The mixture was allowed to stir overnight and then poured over ice. The layers were separated, and the aqueous layer was extracted with CH_2Cl_2 (3 x 100 ml). The organic layers were combined and dried (MgSO_4). The filtrate was concentrated under reduced

-36-

pressure and the residue purified by chromatography (1:4 EtOAc: hexanes) to give 44 (13.92g, 84%): R_f 0.70 (1:4 EtOAc: hexanes).

- 5 Example 53. Preparation of [2-(2,2-dimethyl-1,3-dioxolan-4-yl)-ethyl] piperidinophosphoramidate 45). Butyllithium (11.00 ml, 22 mmol, 2.0M) was added dropwise at 0°C to a stirred solution of 4-(2-hydroxyethyl)-2,2-dimethyl-1,3-dioxolane (2.92g, 20 mmol) and a crystal of 4-phenylazodi-
10 phenylamine indicator in THF (7 ml). The resulting solution was added dropwise at -78°C to a stirred solution of 44 (4.0g, 20 mmol) in THF (5 ml). The mixture was allowed to stir at -78°C for 3 hr, at which time the purple solution turned yellow. The mixture was warmed to room temper-
15 ature and the solvent removed under reduced pressure. The residue was purified by chromatography (1:4 EtOAc: hexanes) to give 45 (2.69g, 43%): R_f 0.65 (1:4 EtOAc: hexanes).

- Example 54. Preparation of 3'-O-t-Butyldimethylsilyl-5-fluoro-2'-deoxy-5'-uridyl-[2-(2,2-dimethyl-1,3-dioxolan-4-yl)ethyl]-piperidinophosphoramidate (46). Lithium diisopropylamide was prepared by adding butyllithium (0.96 ml, 1.91 mmol, 2.0M) to a stirred solution of diisopropylamine (0.27 ml, 1.91 mmol) in THF (1.0 ml) at 0°C. The mixture
25 was allowed to stir at 0°C for 15 min. This solution was added dropwise to a stirred solution of 15 (313 mg, 0.87 mmol) in THF (6 ml) at 0°C. This alkoxide solution was then added dropwise to a stirred solution of 45 (271 mg, 0.87 mmol) in THF (5 ml) at 0 °C, and stirring was con-
30 tinued overnight at room temperature. The solvent was then removed under reduced pressure and the residue purified by chromatography (EtOAc) to give 46 (473 mg, 86%): R_f 0.73 (1:9 MeOH: CH₂Cl₂).

-37-

Example 55. Preparation of 3'-O-t-Butyldimethylsilyl-5-fluoro-2'-deoxy-5'-uridyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-piperidinophosphoramidate (47).

- 5 Compound 46 (473 mg, 0.74 mmol) was dissolved in 80% aqueous acetic acid in water (5 ml), heated to 80°C for 30 min, cooled, and neutralized with NaOH. The solution was lyophilized, the residue taken up in THF, the salts removed by filtration, and the filtrate concentrated under reduced
10 pressure to afford the diol (368 mg, 83%): $R_f = 0.56$ (1:9 MeOH: CH₂Cl₂); ³¹P NMR (CDCl₃) -14.19, -14.54, -14.65, -14.74 ppm (mixture of diastereomers). To a solution of the diol (368 mg, 0.62 mmol) in THF (4 ml) was added NaIO₄ (132 mg, 0.62 mmol) in aqueous acetate buffer (4 ml, pH = 5.0, 1M).
15 The mixture was allowed to stir for 10 min, and the THF was then removed under reduced pressure. The mixture was lyophilized, the residue taken up in THF, the salts filtered, and the filtrate concentrated under reduced pressure. The residue was dissolved in CH₂Cl₂ (3 ml), and 4-amino-4-methyl-2-pentanol (84 mg, 0.72 mmol) in CH₂Cl₂ (3 ml) was
20 added. The mixture was allowed to stir over 3Å sieves for 15 min. The sieves were removed and the solvent removed under reduced pressure. The residue was purified by chromatography (2% MeOH: EtOAc) to afford 47 (67 mg, 17%): R_f
25 0.70.

Example 56. Preparation of 5-Fluoro-2'-deoxy-5'-uridyl-[2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]piperidinophosphoramidate (4). Tetrabutylammonium fluoride

- 30 (0.104 ml, 0.10 mmol, 1M in THF) was added at 0°C to a stirred solution of 47 (67 mg, 0.10 mmol) in THF (2 ml). The mixture was allowed to stir for 20 min at 0°C. The solvent was removed under reduced pressure and the residue

-38-

purified by chromatography (3% MeOH: EtOAc) to afford 4 (10 mg, 18%): R_f 0.70 (1:9 MeOH: CH_2Cl_2); 1H NMR ($CDCl_3$) 7.75(m, 1H), 6.21(m, 1H), 4.52(m, 1H), 4.42(m, 1H), 4.12(m, 5H), 3.71(m, 1H), 3.09(m, 4H), 2.42(m, 1H), 2.19(m, 1H), 1.91(m, 2H), 1.52(m, 6H), 1.41(d, 1H, $J = 12.96Hz$), 1.13(m, 10H)ppm; ^{31}P NMR ($CDCl_3$) -14.13, -14.36 ppm (1:1 ratio of diastereomers).

Example 57. Biological Activity.

10 A. Cytotoxicity against B16 Melanoma Cells. B16
cells in exponential growth ($2-3 \times 10^6$ cells in 10 ml of
serum-free MEM medium) were treated with drug for 2 hr.
The cells were separated, washed, and resuspended in MEM
medium supplemented with 10% fetal bovine serum. The cells
15 were plated in 60-mm culture dishes at a density of 50-
50,000 cells/plate (depending upon the drug concentration
used initially) and then incubated for 8 days in a CO_2
incubator at $37^\circ C$. The colonies were fixed and stained
with 0.5% crystal violet in ethanol and counted. The
20 results are summarized in Table I above.

B. Cyctotoxicity Against L1210 Leukemia Cells.

In addition to the B16 melanoma cell assay sum-
marized in Table I, compounds 1a-e, 5 and 7 were evaluated
for growth inhibitory activity against L1210 leukemia
25 cells. Stock solutions of the compounds were prepared in
95% ethanol, and serial dilutions of drug were prepared in
ethanol such that 50 μl of drug solution added to 10 ml of
cell suspension gave the desired final concentration.
L1210 cells in exponential growth were suspended in
30 Fischer's medium supplemented with 10% horse serum, 1%
glutamine, and 1% antibiotic-antimycotic solution to give
10-ml volumes of cell suspension at a final density of
 $3-6 \times 10^4/ml$. Appropriate volumes of the solutions of each

-39-

compound were transferred to the cell suspensions, and incubation was continued for 2, 8, 24, or 48 hr. The cells were spun down, resuspended in fresh drug-free medium, and returned to the incubator, then counted with a Coulter Counter 48 hr after treatment with the compound. The results are summarized on Table III, below.

TABLE III
Growth Inhibition of Phosphoramidates 1a-e
Against L1210 Leukemia Cells in vitro^a

<u>Compd</u>	<u>IC₅₀, nM</u> <u>Treatment Time, hr</u>			
	<u>2</u>	<u>8</u>	<u>24</u>	<u>48</u>
1a	120	50	18	2.5
1b	160	60	19	2.5
1c	300	160	25	3.5
1d	190	75	6	2.0
1e	15,000	5,000	900	150
5	20,000	8,200	1,300	425
7	13,000	10,500	7,000	590
5-Fluorouracil	2,200	630	220	125

^a Data represents an average of at least two experiments; L1210 cells were treated with compound for 2, 8, 24 and 48 hr. The drug-containing medium was removed, cells were washed, complete medium was added, and the cells were incubated for 48 hr total. Cell counts were obtained 48 hr after the start of treatment.

The bromo compound 1a was a potent inhibitor of cell proliferation using a 2 hr contact time. The inhibitory activity was completely blocked by addition of 5 μ M thymidine, confirming that this compound was acting via inhibition of thymidylate synthetase. The potency of 1a

-40-

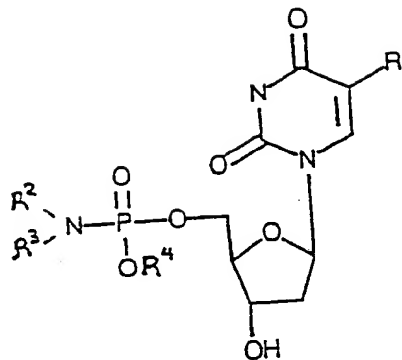
increased with longer treatment times and was 1-2 orders of magnitude more potent than 5-FU using treatment times of 2, 8, 24, and 48 hr. Comparable inhibition was observed with the iodo and tosyl analogs. The chloro analog 1c, whose
5 phosphoramidate would be expected to have a slower rate of alkylation, was less potent than 1a, 1b, and 1d at shorter exposure times but equipotent in the 24- and 48-hour treatment groups. The relationship between potency and alkylating activity was confirmed by the synthesis and evaluation
10 of the non-alkylating morpholino phosphoramidate 1e. It is interesting to note that 1e is comparable in potency to 5-FU at long treatment times; the activity of 1e is also completely reversed by addition of thymidine, suggesting that thymidylate synthetase also represents the target for
15 this compound. Thus, 1e might be a prodrug for FdUMP; the intracellular cleavage of the morpholine substituent is presumably enzymatic, because the morpholinophosphoramidate derivative $\text{NucOP(O)(NR}^2\text{R}^3\text{)(O}^-\text{)}$ is stable to hydrolysis under physiologic conditions.

All patents, patent documents and publications cited herein are incorporated by reference herein. The invention has been described with reference to various specific and preferred embodiments and techniques. However, it should be understood that many variations and modifications may be made while remaining within the spirit and scope of the invention.

-41-

WHAT IS CLAIMED IS:

1. A compound of the formula:



wherein R^1 is H, F or (C_1-C_4) alkyl; R^2 is CH_2CH_2X wherein X is Cl, Br, I or *p*-toluenesulfonyl; R^3 is (C_1-C_4) alkyl or CH_2CH_2X wherein X is Cl, Br, I or *p*-toluenesulfonyl, or wherein R^2 and R^3 taken together with the N- atom are a 5- or 6-membered heterocyclic ring which is aliphatic or aliphatic interrupted by a ring oxygen or a second ring nitrogen; R^4 is H, one equivalent of a pharmaceutically-acceptable cation or (4,4,6-trimethyl-tetrahydro-1,3-oxazin-2-yl)ethyl, and the pharmaceutically acceptable salts thereof.

2. The compound of claim 1 wherein R^1 is F.
3. The compound of claim 1 wherein R^1 is CH_3 or H.
4. The compound of claim 1 wherein R^2 is CH_2CH_2Br or CH_2CH_2I .

-42-

5. The compound of claim 4 wherein R^3 is CH_3 .
6. The compound of claim 4 wherein R^3 is CH_2CH_2Br .
7. The compound of claim 1 wherein R^4 is H.
8. The compound of claim 1 wherein R^4 is an alkali metal cation.
9. The compound of claim 1 wherein R^4 is (4,4,6-trimethyl-tetrahydro-1,3-oxazin-2-yl)ethyl.
10. The compound of claim 1 wherein R^2 and R^3 taken together with the N atom are morpholino.
11. The compound of claim 1 wherein R^2 and R^3 taken together with the N atom are piperidinyl.
12. 5-Fluoro-2'-deoxy-5'-uridyl-[-2-(4,4,6-trimethyltetrahydro-1,3-oxazin-2-yl)ethyl]-N-methyl-N(-2-bromoethyl)phosphoramidate.
13. 5-Fluoro-2'-deoxy-5'-uridyl-[-2-(4,4,6-trimethyltetrahydro-1,3-oxazin-yl)ethyl]-N-methyl-N-(2-chloroethyl)-phosphoramidate.

1/1

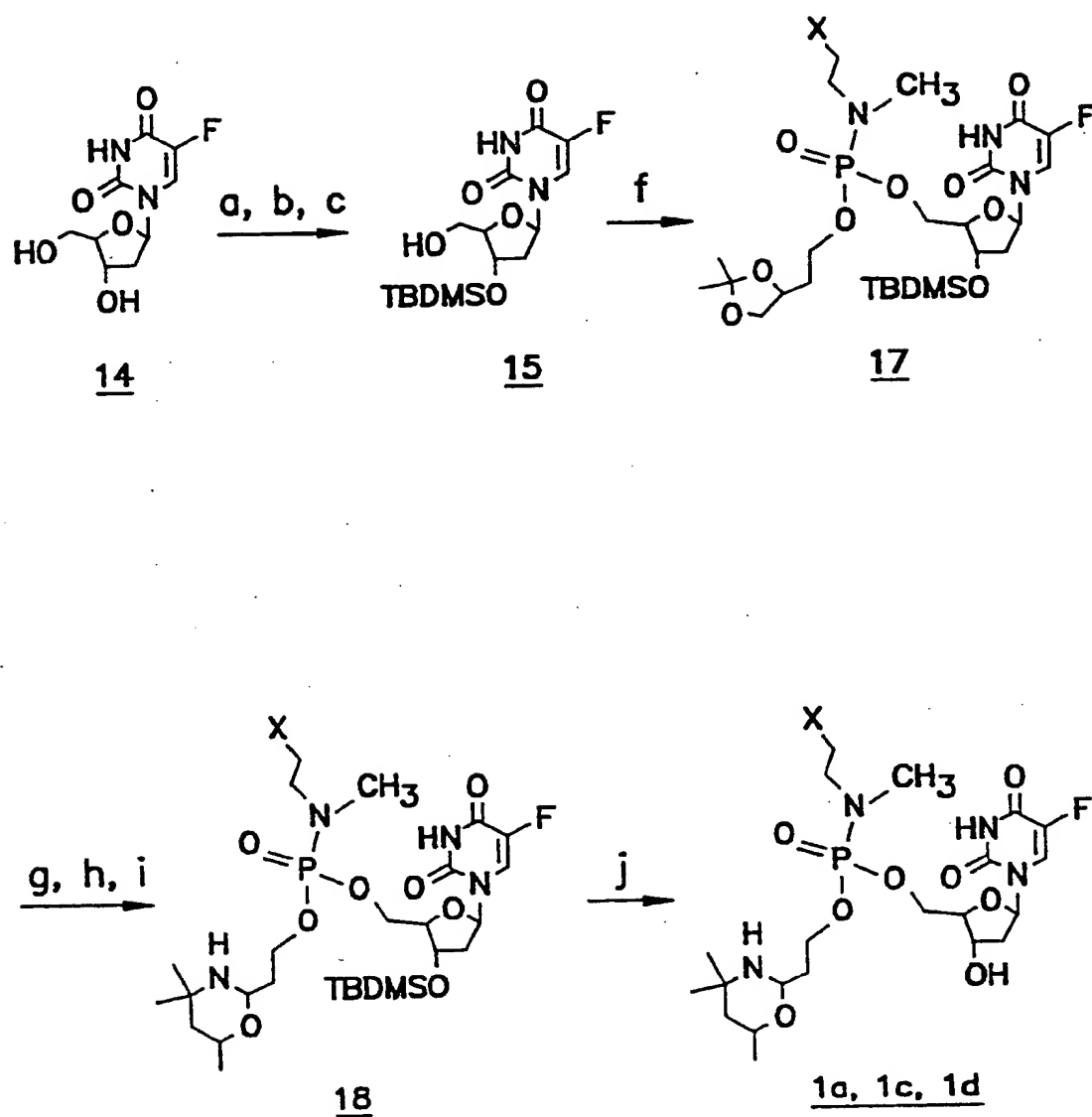


FIG. 1

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 92/07792

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶		
According to International Patent Classification (IPC) or to both National Classification and IPC Int.Cl. 5 C07H19/10; A61K31/70		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
Int.Cl. 5	C07H ; A61K	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched ⁸		
III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹		
Category ¹⁰	Citation of Document, ¹¹ with Indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
Y	EP,A,0 331 032 (TAIHO PHARMACEUTICAL COMPANY LIMITED) 6 September 1989 see page 3, line 1 - page 5, line 5 ---	1-13
Y	WO,A,8 909 221 (UNIVERSITY OF VIRGINIA ALUMNI PATENTS FOUNDATION.) 5 October 1989 see the whole document, especially page 5, line 4 to page 6, line 21 ---	1-13
Y	JOURNAL OF MEDICINAL CHEMISTRY vol. 23, no. 6, June 1980, WASHINGTON US pages 661 - 5 J.S.PARK ET AL. 'Oxime amd Dithiolane Derivatives of 5-Formyl-2'-Deoxyuridine and their 5'-Phosphates: Antiviral Effects and Thymidylate Synthetase Inhibition.' see the whole document --- -/--	1-13
¹⁰ Special categories of cited documents : ^{"A"} document defining the general state of the art which is not considered to be of particular relevance ^{"E"} earlier document but published on or after the international filing date ^{"L"} document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) ^{"O"} document referring to an oral disclosure, use, exhibition or other means ^{"P"} document published prior to the international filing date but later than the priority date claimed ^{"T"} later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention ^{"X"} document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step ^{"Y"} document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. ^{"A"} document member of the same patent family		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search 25 NOVEMBER 1992		Date of Mailing of this International Search Report 21. 12. 92
International Searching Authority EUROPEAN PATENT OFFICE		Signature of Authorized Officer SCOTT J.R.

Form PCT/ISA/210 (second sheet) (January 1985)

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)

Category ^a	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No.
Y	<p>CHEMICAL ABSTRACTS, vol. 98, no. 1, 3 January 1983, Columbus, Ohio, US; abstract no. 4751s, 'Pharmacologically Active 5-Fluorouracil Derivatives.' page 428 ;column 2 ; see abstract & JP,A,57 128 699 (TOKYO KINZOKU KOGYO CO., LTD.) 10 August 1982</p> <p>-----</p>	1-13

**ANNEX TO THE INTERNATIONAL SEARCH REPORT
ON INTERNATIONAL PATENT APPLICATION NO.**

US 9207792
SA 65191

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information. 25/11/92

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP-A-0331032	06-09-89	AU-A- 3015289	31-08-89
		CN-A- 1045395	19-09-90
		JP-A- 1308295	12-12-89
		US-A- 5032680	16-07-91

WO-A-8909221	05-10-89	EP-A- 0406309	09-01-91
		JP-T- 3503894	29-08-91

EPO FORM P0079

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

1/1

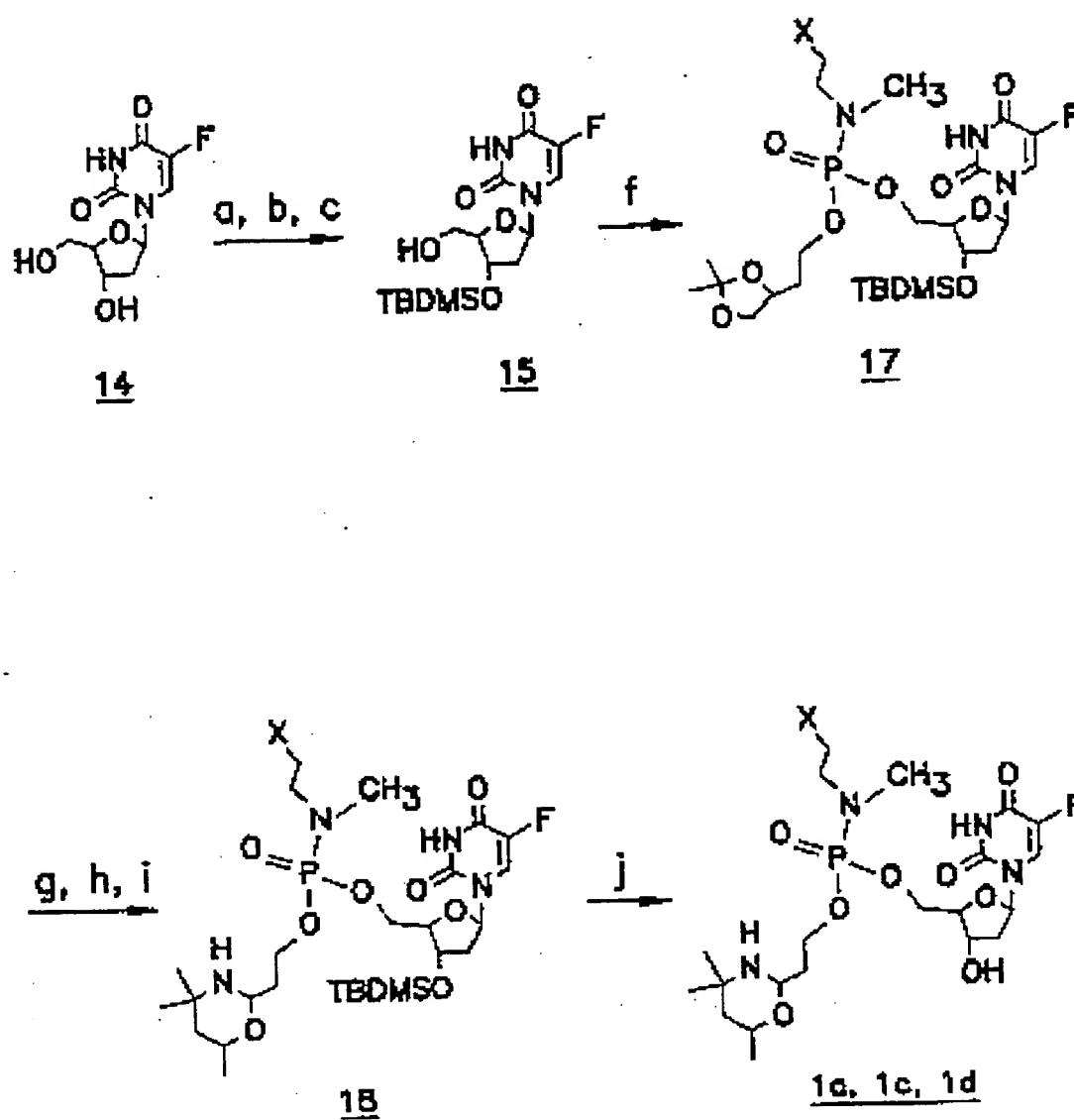


FIG. 1

